

UNIVERSITY DEPARTMENTS
ANNA UNIVERSITY : : CHENNAI 600 025
REGULATIONS - 2013

I TO IV SEMESTERS CURRICULUM AND SYLLABUS (FULL TIME)
M. TECH. PETROLEUM REFINING AND PETROCHEMICALS

SEMESTER I

COURSE CODE	COURSE TITLE	L	T	P	C
THEORY					
PP8101	Corrosion Engineering	3	0	0	3
PP8102	Modeling of Transport Processes	3	0	0	3
PP8103	Petroleum Refinery Engineering	3	0	0	3
PP8104	Petroleum Thermodynamics	3	0	0	3
MA8168	Advanced Numerical Methods	3	1	0	4
	Elective I	3	0	0	3
PRACTICAL					
CL8161	Instrumental Methods of Analysis Lab	0	0	2	1
TOTAL		18	1	2	20

SEMESTER II

COURSE CODE	COURSE TITLE	L	T	P	C
THEORY					
PP8201	Natural Gas Engineering	3	0	0	3
PP8202	Petrochemicals	3	0	0	3
PP8203	Process Dynamics and Control	3	0	0	3
PP8204	Separation Process Techniques	3	0	0	3
	Elective II	3	0	0	3
	Elective III	3	0	0	3
PRACTICAL					
PP8211	Petroleum Testing Lab	0	0	2	1
TOTAL		18	0	2	19

SEMESTER III

COURSE CODE	COURSE TITLE	L	T	P	C
THEORY					
PP8301	Catalytic Reactor Design and Analysis	3	0	0	3
PP8302	Modeling and Simulation of Industrial Processes	3	0	0	3
	Elective IV	3	0	0	3
PRACTICAL					
PP8311	Project Work (Phase I)	0	0	12	6
TOTAL		9	0	12	15

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SEMESTER IV

COURSE CODE	COURSE TITLE	L	T	P	C
PRACTICAL					
PP8411	Project Work (Phase II)	0	0	24	12
TOTAL		0	0	24	12

LIST OF ELECTIVES

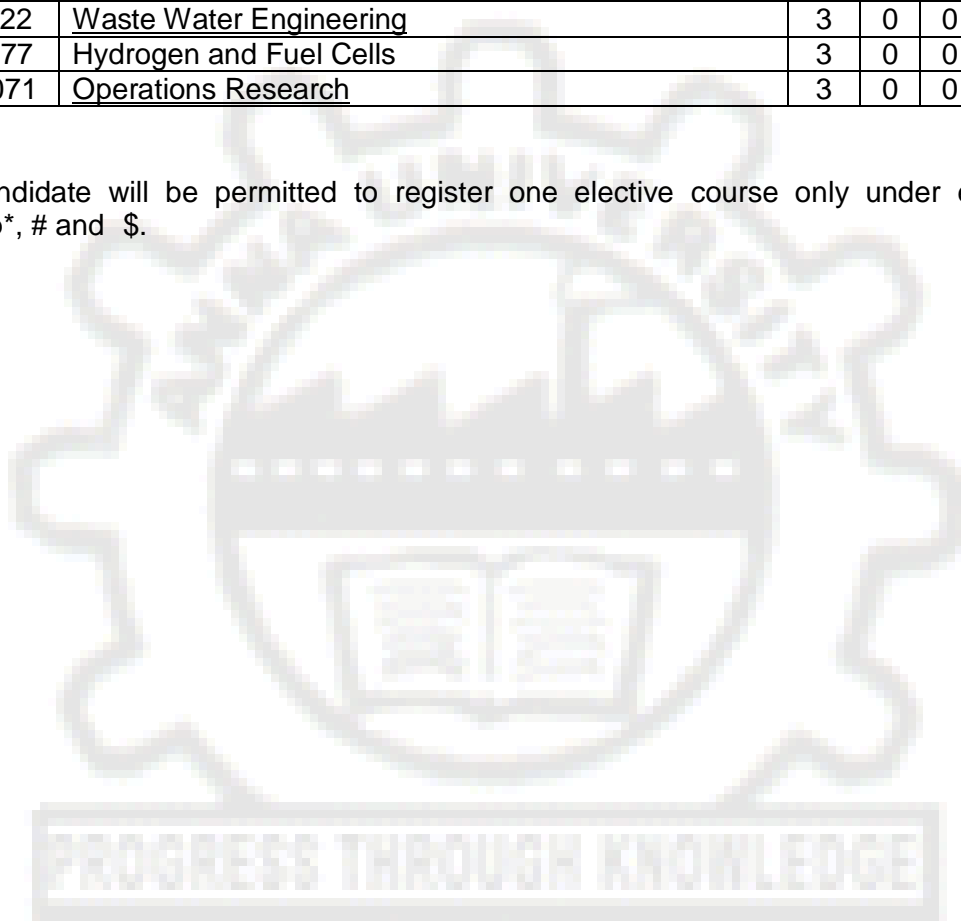
{Common to M.TECH (CHEMICAL ENGG, PRPC & EST)}

CODE	COURSE TITLE	L	T	P	C
CL8068	Industrial Pollution Prevention	3	0	0	3
CL8069	Industrial Instrumentation	3	0	0	3
CL8070	Green Chemistry and Engineering	3	0	0	3
CL8071	Advanced Oxidation Processes and Technology	3	0	0	3
CL8072	Atmospheric Science	3	0	0	3
CL8073	Bio Energy Conservation Techniques	3	0	0	3
CL8074	Biochemical Engineering	3	0	0	3
CL8075	Climate Change and Adaptation	3	0	0	3
CL8076	Computational Fluid Dynamics	3	0	0	3
CL8077	Design of Experiments	3	0	0	3
CL8078	Drugs and Pharmaceutical Technology	3	0	0	3
CL8079	Ecology and Environment	3	0	0	3
CL8080	Electrochemical Engineering	3	0	0	3
CL8081	Electrochemical Environmental Technology	3	0	0	3
CL8082	Electrochemical Process Engineering for Chemical Engineers	3	0	0	3
CL8083	Electrochemical Processes for Clean Technology	3	0	0	3
CL8084	Electrochemical Technology for Chemical Engineers	3	0	0	3
CL8085	Energy Management	3	0	0	3
CL8086	Enhanced Oil Recovery	3	0	0	3
CL8087	Environment, Health and Safety in Industries	3	0	0	3
CL8088	Environmental Biotechnology	3	0	0	3
CL8089	Environmental Engineering	3	0	0	3
CL8090	Environmental Management	3	0	0	3
CL8091	Environmental Nanotechnology	3	0	0	3
CL8092	Environmental Policies and Legislation	3	0	0	3
CL8093	Environmental Reaction Engineering	3	0	0	3
CL8094	Environmental Risk Assessment	3	0	0	3
CL8095	Environmental Science	3	0	0	3
CL8096	Environmental Sustainability	3	0	0	3
CL8097	Fluidization Engineering	3	0	0	3
CL8098	Fuel Cell Technology	3	0	0	3
CL8099	Fundamentals of Nanoscience	3	0	0	3
CL8100	Gas Transportation	3	0	0	3
CL8104	Intellectual Property Rights	3	0	0	3
CL8105	Membrane Technologies for Water and Wastewater Treatment	3	0	0	3
CL8106	Multicomponent distillation	3	0	0	3
CL8107	Multiphase Flow	3	0	0	3

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CL8108	Petroleum Economics	3	0	0	3
CL8109	Piping and Instrumentation	3	0	0	3
CL8110	Pollution Abatement	3	0	0	3
CL8111	Polymer Technology	3	0	0	3
CL8112	Process Optimization	3	0	0	3
CL8113	Project Engineering of Process Plants	3	0	0	3
CL8114	Remote Sensing and GIS applications in Environmental Management	3	0	0	3
CL8115	Risk Analysis and Management	3	0	0	3
CL8116	Safety and Hazard Control	3	0	0	3
CL8117	Soil Pollution Engineering	3	0	0	3
CL8118	Solvent Extraction	3	0	0	3
CL8119	Supply Chain Management	3	0	0	3
CL8120	Total Quality Management	3	0	0	3
CL8121	Waste Management and Energy Recovery	3	0	0	3
CL8122	Waste Water Engineering	3	0	0	3
EY8077	Hydrogen and Fuel Cells	3	0	0	3
MG8071	Operations Research	3	0	0	3

A candidate will be permitted to register one elective course only under each group*, # and \$.



UNIT I TYPES OF CORROSION AND TESTING METHODS 9

Basic principles of corrosion and its control – Forms of corrosion, uniform, Galvanic, Crevis, pitting, selective leaching, erosion, stress-corrosion, cracking – Cavitation phenomena & their effects – Corrosion testing – Field testing – Electrochemical techniques for measurement of corrosion rates, corrosion detection and components examination – Accelerated salt-spray testing.

UNIT II CORROSION PROTECTION METHODS 9

Corrosion inhibitors, electroplated coatings, conversion coatings, anodizing, hot dipping, spray metal coatings, zinc coating by alloying, electrophoretic coatings and electro painting, powder coating, electrical methods of corrosion protection, composite materials in corrosion minimization – Cathodic and Anodic protections.

UNIT III CORROSION IN SPECIFIC ENVIRONMENTS 9

Corrosion damage to concrete in industrial and marine environments and its protection; biological corrosion, halogen corrosion of metals, environmental degradation of materials, corrosion and inspection managements in chemical processing and petrochemical industries.

UNIT IV CORROSION IN SPECIFIC CASES AND CONTROL 12

Corrosion in structure – corrosion of stainless steels – corrosion in power equipments, corrosion in electrical and electronic industry – corrosion and selection of materials of pulp and paper plants – corrosion aspects in nuclear power plants – corrosion of surgical implants and prosthetic devices.

UNIT V CORROSION AND COUNTRY'S ECONOMY 6

Corrosion protection management–process maintenance procedures under corrosion Environments

TOTAL : 45 PERIODS**TEXT BOOK**

1. Fontana, M.G., "Corrosion Engineering", Edn 3, McGraw Hill, 1989

REFERENCE

1. Roberge, P.R., Handbook of Corrosion Engineering, McGraw-Hill,2000

UNIT I INTERPHASE TRANSPORT IN ISOTHERMAL SYSTEMS 6

Definition of Friction Factors, Friction Factors for Flow in Tubes, Pressure Drop Required for a Given Flow, Flow Rate for a Given Pressure Drop, Friction Factors for Flow around Spheres Determination of the Diameter of a Falling Sphere, Friction Factors for Packed Columns. Case studies

UNIT II MACROSCOPIC BALANCES FOR ISOTHERMAL FLOW SYSTEMS AND POLYMERIC LIQUIDS 12

The Macroscopic Mass Balance, The Macroscopic Momentum Balance, The Macroscopic Mechanical Energy Balance , Estimation of the Viscous Loss , Power Requirement for Pipeline Flow , Use of the Macroscopic Balances for Steady-State, Pressure Rise and Friction Loss in a Sudden Enlargement , Isothermal Flow of a Liquid through an Orifice.

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Examples of the Behavior of Polymeric Liquids, Rheometry and Material Functions, Non-Newtonian Viscosity and the Generalized Newtonian Models , , Laminar Flow of an compressible Power-Law Fluid in a Circular Tube , Flow of a Power-Law Fluid in a Narrow Slit , Tangential Annular Flow of a Power- Law Fluid , Elasticity and the Linear Viscoelastic Models, Molecular Theories for Polymeric Liquids. Practical applications. Case studies

UNIT III INTERPHASE TRANSPORT IN NONISOTHERMAL SYSTEMS 9

Definitions of Heat Transfer Coefficients, Calculation of Heat Transfer Coefficients from Experimental Data , Analytical Calculations of Heat Transfer Coefficients for Forced Convection through Tubes and Slits , Heat Transfer Coefficients for Forced Convection in Tubes , Design of a Tubular Heater , Heat Transfer Coefficients for Forced Convection around Submerged Objects , Heat Transfer Coefficients for Forced Convection through Packed Beds , Heat Transfer Coefficients for Free and Mixed Convection, Heat Loss by Free Convection from a Horizontal Pipe , Heat Transfer Coefficients for Condensation of Pure Vapors on Solid Surfaces. Case studies

UNIT IV MACROSCOPIC BALANCES FOR NONISOTHERMAL SYSTEMS 9

The Macroscopic Energy Balance, The Macroscopic Mechanical Energy Balance, Use of the Macroscopic Balances to Solve Steady-State Problems with Flat Velocity Profiles, The Cooling of an Ideal Gas , Mixing of Two Ideal Gas Streams, Parallel- or Counter-Flow Heat Exchangers, Flow of Compressible Fluids through Head Meters. Case studies

UNIT V INTERPHASE TRANSPORT IN NONISOTHERMAL MIXTURES 9

Definition of Transfer Coefficients in One Phase, Analytical Expressions for Mass Transfer Coefficients, Correlation of Binary Transfer Coefficients in One Phase, Evaporation from a Freely Falling Drop, Mass Transfer in Creeping Flow through Packed Beds, Mass Transfer to Drops and Bubbles, Definition of Transfer Coefficients in Two Phases, Determination of the Controlling Resistance, Estimation of the Interfacial Area in a Packed Column, Estimation of Volumetric Mass Transfer Coefficients. Case studies

TOTAL : 45 PERIODS

TEXT BOOK

1. Bird R.B., Stewart, W. E. and Lightfoot, E. N., "Transport Phenomena", Revised 2nd Edn., John Wiley and Sons, 2007.

REFERENCES

1. Welty, J.R., Wicks, C. E. and Wilson, R. E., "Fundamentals of Momentum, Heat Mass Transfer", 5th Edn., John Wiley and Sons, 2010.
2. Brodkey, R. S. and Hershey, H. C., "Transport Phenomena – A Unified Approach", Brodkey Publishing, 2004.

PP8103

PETROLEUM REFINERY ENGINEERING

**L T P C
3 0 0 3**

UNIT I

9

Origin, Exploration and production of petroleum, Types of crudes, Composition, characteristics, products pattern and characteristics, indigenous and imported crudes, Availability Vs Demands, Future outlook.

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UNIT II **9**
Engineering aspects of refining, Reaction stoichiometry; Chemical kinetics; Thermochemistry and chemical equilibrium; Mixing in flow systems; Reactor design. Crude heating, Primary distillation, principles, Separation of cuts, Gaps/ overlaps, Stripping, Desalting, heat balance in distillation, Energy input and recovery, Vacuum distillation, Types of trays, Draw offs, intermediate product quality control.

UNIT III **9**
Lube oil and wax processing, Solvent extraction, Dewaxing, Deciling, Deasphalting, Clay contacting, principles, technologies, operating parameters, Feed and product qualities and yields. Asphalt Manufacture, product qualities, Air blowing technology, Tankage operations, Storage and handling of crude products.

UNIT IV **9**
Fluid catalytic cracking, principles, recent developments, Feed stocks and product yields and qualities, Catalysts and operating parameters. Hydrocracking, principles, process requirements, product yields and qualities, Residcracking – implications and technology.

UNIT V **9**
Catalytic reforming and Isomerisation, Reforming, Principles, developments in technology, Catalyst types and their performance, Effects of operating parameters, Feed quality, Product improvement; Sulphur removal, Aromatics removal, Hydrofinishing, Catalyst regeneration, Catalytic dewaxing. Environmental aspects of refining.

TOTAL : 45 PERIODS

REFERENCES

1. Nelson, W.L "Petroleum Refinery Engineering" McGraw Hill Publishing Company Limited, 1985.
2. Hobson, G.D. – Modern petroleum Refining Technology, 4th Edition, Institute of Petroleum U.K. 1973.
3. Smalheer, C.V and R.Kennedy Smith Lubricant Additives. The Lezius – Hill Company, Cleveland, Ohio. USA, 1987
4. Donald L.Katz and Robert L.Lee, Natural Gas Engineering, Mc Graw – Hill Publishing Company, NY, 1990.
5. Watkins, R.N "Petroleum Refinery Distillation", 2nd Edition, Gulf Publishing Company, Texas, 1981.

PROGRESS THROUGH KNOWLEDGE

PP8104 **PETROLEUM THERMODYNAMICS** **L T P C**
3 0 0 3

UNIT I **INTRODUCTION** **9**
Behaviour of Gases and Liquids – Gas laws, Density, Mole percent, Weight percent, Volume percent, Specific gravity, Heat, Work Closed and Open Systems, First and Second Laws of thermodynamics, specific heats, Compressibility factor, PVT relationships, Vapour pressure, Clausius – Clayperson equation, heat of vaporization.

UNIT II **CHEMICAL THERMODYNAMICS OF PETROLEUM HYDROCARBONS** **9**
Free energy change, Heat of reaction, Entropy change, Heat capacity, Heat of formation, Fugacity, Pressure – Temperature diagram, Pressure – Volume diagram, Density – Temperature diagram for one and two component system. Pressure – Composition diagram, Temperature – Composition diagram, Temperature – Composition diagram, for multi component system Gibbs phase rule

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UNIT III QUALITATIVE PHASE BEHAVIOUR OF HYDROCARBON SYSTEMS**9**

Calculation of liquid and vapour composition of Bubble point and Dew point pressure for multi component system. Equilibrium constant

UNIT IV HYDROCARBON FLUID CHARACTERISTICS**9**

Gas formation volume factor, Gas solubility, Oil formation volume factor, Viscosity

UNIT V PROPERTIES OF MIXTURES**9**

Dalton Law Volumetric analysis of a gas mixture – apparent weight and gas constant – specific heats of a gas mixture – determination of calorific values of fuels – oil and fuel vapour mixtures – steam condenser.

TOTAL : 45 PERIODS**TEXT BOOK**

1. Smith J.M., H.C. Van Ness, M.M. Abbott .Introduction to Chemical Engineering Thermodynamics. VI Edition, Tata M.Graw-Hill publishing Company Limited, New Delhi

REFERENCES

1. Jean Vidal, Thermodynamics Application in chemical Engineering and the petroleum industry, Institute Francais bu petrole publications, France 2003
2. Stanley.I.sandler, ' Chemical and Engineering Thermodynamics' Wiley, 1988.
3. John J.McKetta Jr. "'Advances in Petroleum Chemistry and Refining'" – Volume 9 (Inter- science Publications), NY, 1983.
4. Rao., Y.V.C., Chemical Engineering Thermodynamics, University Press, Hyderabad, 2005
5. Tester, J. W. and M. Modell, Thermodynamics and Its Applications. 3rd Edn. Prentice Hall, New Jersey, 1997.
6. Prausnitz, J.M., Lichtenthaler R.M. and Azevedo, E.G., Molecular thermodynamics of fluid-phase Equilibria, 3rd Edn, Prentice Hall Inc., New Jersey, 1999

MA8168 ADVANCED NUMERICAL METHODS**L T P C
3 1 0 4****UNIT I ALGEBRAIC EQUATIONS****12**

Systems of linear equations – Jacobi, Gauss Seidel, SOR methods, Thomas algorithm for tridiagonal systems; Systems of nonlinear equations - successive approximation method, methods for improved convergence, Newton Method and its variants, continuation methods for multiple solutions.

UNIT II ORDINARY DIFFERENTIAL EQUATIONS – IVPs**12**

Runge Kutta Methods, step size control and estimates of error, numerical stability, solution of stiff ODEs, ODE-IVPs coupled with algebraic equations;

UNIT III ORDINARY DIFFERENTIAL EQUATIONS – BVPs**12**

Finite difference method, orthogonal collocation method, orthogonal collocation with finite element method, Galerkin finite element method, shooting technique.

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UNIT IV PARTIAL DIFFERENTIAL EQUATIONS – FINITE DIFFERENCE METHOD 12

Parabolic equations – Different explicit and implicit methods, alternating direction explicit and implicit methods; Elliptic equations – Point iterative methods, line iterative methods, ADI methods; First order hyperbolic equations – method of characteristics, different explicit and implicit methods; numerical stability analysis, method of lines.

UNIT V PARTIAL DIFFERENTIAL EQUATIONS – FINITE ELEMENT METHOD 12

Partial differential equations – Finite element method - orthogonal collocation method, orthogonal collocation with finite element method, Galerkin finite element method. Function approximation.

TOTAL : 60 PERIODS

REFERENCES

1. Gupta, S.K., Numerical Methods for Engineers, New Age Publishers, 2003
2. Jain, M. K., S. R. Iyengar, M. B. Kanchi, R. K. Jain, Computational Methods for Partial Differential Equations, New Age Publishers, 2007.

**CL8161 INSTRUMENTAL METHODS OF ANALYSIS LAB L T P C
0 0 2 1**

LIST OF EXPERIMENTS

1. UV-Visible spectrophotometer
2. Laser particle size diffraction analyzer
3. Gas chromatography
4. High performance liquid chromatography
5. Atomic absorption spectrophotometer.
6. Halogen moisture analyzer
7. Thermo gravimetric analyzer
8. Automated capillary microflow porometer
9. Electrochemical workstation

TOTAL : 30 PERIODS

**PP8201 NATURAL GAS ENGINEERING L T P C
3 0 0 3**

UNIT I INTRODUCTION 12

Availability of natural gas, Properties and composition, Exploration and control of gas, output, Estimation of availability quantity. Natural gas application in Chemical Process and transportation industry LNG technology, Natural gas storage and transport, Economics of natural gas utilization.

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UNIT IV**12**

Separation and utilization of aromatics: catalytic reforming operation-separation of BTX from Reformate .isolation of benzene, toluene, xylene. aromatics derived from thermal cracking of naptha, pyrolysis gasoline hydrogenation process. Alkylation of benzene. production of pthalic anhydride etc. synthetic detergents: classification of detergents production of KERYL Benzene Sulphonate etc., filter, binders, dyes, perfumes, etc. for detergents. Hard and soft detergents.

UNIT V**12**

Synthetic fibres, rubbers, plastics, resins: method, mechanism and types of polymerization , production of HDPE,LDPE, PP,PVC, polystyrene, poly butadiene, etc., manufacture of polyesters, nylons, acrylic fibres,etc. production of phenol formaldehyde resin, epoxy resin, production principle of ABS plastic, polycarbonates, etc. manufacturing techniques of butyl rubber, SBR, isoprene rubber, etc .

TOTAL : 45 PERIODS**REFERENCES**

1. Brownstein A.M. Trends in Petrochemical Technology, Petroleum Publishing Company, 1976.
2. B.K.B.Rao, A Text on Petrochemicals, Khanna publishers.
3. I D Mall, Petrochemical process technology, Macmillan, 2006.
4. Robert Meyers, Handbook of Petrochemicals production Processes(McGraw Hill Handbooks), 2004

PP8203**PROCESS DYNAMICS AND CONTROL****L T P C
3 0 0 3****UNIT I ADVANCED CONTROL STRATEGIES****9**

Feed forward, cascade, dead time compensation, split range, selective and override control; automatic tuning and gain scheduling

UNIT II INTERNAL MODEL CONTROL**9**

Model based control – IMC structure – development and design; IMC based PID control, MPC

UNIT III MULTIVARIABLE CONTROL**9**

Control loop interaction – general pairing problem, relative gain array and application, sensitivity. Multivariable control – zeros and performance limitations, directional sensitivity and operability, decoupling

UNIT IV DISCRETE SYSTEMS**9**

Z – Transform and inverse Z – transform properties, Discrete – Time Response of dynamic system, Pulse Transfer Function, Closed Loop System Stability.

UNIT V DIGITAL FEEDBACK CONTROLLERS**9**

Design of digital feedback controllers, digital approximation of classical, effect of sampling, Case study of Industrial Instrumentation and Control system, DCS, PLC, shutdown system.

TOTAL : 45 PERIODS*Attested**Sobhan*
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REFERENCES

1. Bequette, B. W., Process Control: Modeling, Design, and Simulation, Prentice Hall, 2003
2. Stephanopolous, G., "Chemical Process Control", Prentice Hall of India, New Delhi, 1985.
3. Kannan M. Moudgalya, Digital Process Control, John Wiley & Sons Ltd, 2007

PP8204

SEPARATION PROCESS TECHNIQUES

L T P C
3 0 0 3

UNIT I GENERAL

12

Review of conventional processes, recent advances in separation techniques based on size, surface properties, ionic properties and other special characteristics of substances. process concept, theory and equipment used in cross flow filtration, cross flow electrofiltration, dual functional filter, surface based solid-liquid separations involving a second liquid, sirofloc filter.

UNIT II MEMBRANE SEPARATIONS

8

Types and choice of membranes, plate and frame, tubular, spiral wound and hollow fibre membrane reactors and their relative merits, commercial, pilot plant and laboratory membrane pemecators involving dialysis, reverse osmosis, nanofiltration, ultrafiltration, microfiltration and Donnan dialysis, economics of membrane operations, ceramic membranes.

UNIT III SEPARATION BY ADSORPTION TECHNIQUES

8

Mechanism, types and choice of adsorbents, normal adsorption techniques, affinity chromatography and immuno chromatography, types of equipment and commercial processes, recent advances and process economics

UNIT IV IONIC SEPARATIONS

8

Controlling factors, Types of equipment employed for electrophoresis, dielectrophoresis, Ion Exchange chromatography and electro dialysis, Commercial processes and applications

UNIT V OTHER SEPARATION TECHNIQUES

9

Separations involving lyophilization, pervaporation and permeation techniques for solids, liquids and gases, industrial viability and examples, zone melting, addiuctive crystallization, other separation processes, supercritical fluid extraction, oil spill management, industrial effluent treatment by modern techniques.

TOTAL : 45 PERIODS

REFERENCES

1. King, C. J., "Separation Processes", Tata McGraw Hill Co., Ltd., 1982.
2. Nakagawal, O. V., "Membrane Science and Technology", Marcel Dekker, 1992.
3. Rousseau, R. W., "Handbook of Separation Process Technology", John Wiley, New York, 2009.
4. Humphrey, J and G. Keller, Separation Process Technology, McGraw-Hill, 1997
5. Phillip C. Wankat , Separation Process Engineering (2nd Edition), Printice Hall, 2007

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LIST OF EXPERIMENTS

1. Determination of flash point and fire point
2. Viscosity Determination
3. Aniline point determination
4. API gravity determination
5. Hydrogen sulphide content determination
6. Doctor's test
7. Determination of calorific value
8. Bitumen testing
9. Carbon residue determination (Conradson apparatus)
10. Cloud point and pour point estimation
11. Congealing point of wax
12. Foaming characteristics of lube oil
13. Smoke point estimation
14. Corrosion testing of petroleum oil
15. Distillation characteristics
16. Moisture content determination

Minimum of 10 experiments

TOTAL : 30 PERIODS

PP8301

CATALYTIC REACTOR DESIGN AND ANALYSISL T P C
3 0 0 3

UNIT I INTRODUCTION 9

Design Principles, Continuous Reaction Model, Intrinsic and Global Rate Concepts

UNIT II CHEMICAL ENGINEERING KINETICS 9

Heterogeneous Catalysis, Chemical and Physical Characteristics of Solid Catalysts, Activity, Specific Activity, Selectivity

Kinetics of Heterogeneous Catalytic Reactions, Mechanisms and Kinetic Models, Experimental Reactors and Transport Criteria, Determination of Intrinsic Kinetics

UNIT III TRANSPORT PROCESSES IN SOLID-CATALYZED SYSTEMS 9

External Transport Processes, Internal Transport Processes, Fluidized-Bed Reactors

UNIT IV TWO-PHASE CATALYTIC REACTORS 9

Reactor Types, Fixed-Bed Gas-Solid Catalytic Reactors, Pseudo-homogeneous Fixed-Bed Models, One-Dimensional Heterogeneous Fixed-Bed Models, Design by Scale-Up, Fluidized-Bed Catalytic Reactors

UNIT V TWO-PHASE STRUCTURED REACTORS 9

Engineered Catalysts, Micro-structured Catalytic Reactors - Monolith Reactors, Microreactors

TOTAL : 45 PERIODS

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REFERENCES

1. Ramirez, W., "Computational Methods in Process Simulation", 2nd Edn., Butterworths, New York, 2000.
2. Luyben, W.L., "Process Modeling Simulation and Control", McGraw-Hill Book Co., 1990.
3. Felder, R. M. and Rousseau, R. W., "Elementary Principles of Chemical Processes", John Wiley, 2005.
4. Franks, R. G. E., "Mathematical Modeling in Chemical Engineering", John Wiley, 1967.

PP8311

PROJECT WORK (PHASE I)

L T P C
0 0 12 6

Students have to do a research-based project in the department or in an industry and submit a report at the end of Phase I

PP8411

PROJECT WORK (PHASE II)

L T P C
0 0 24 12

Phase II of Project Work is a continuation of Phase I of Project. Students submit a report at the end of Phase II.

CL8068

INDUSTRIAL POLLUTION PREVENTION

L T P C
3 0 0 3

UNIT I

9

Basics of Jurisprudence-Environmental law relation with other disciplines-Criminal law-Common Law-Relevant sections of the code of civil procedure, criminal procedure code -Indian Penal code.

UNIT II

9

Fundamental Rights-Directive principles of state policy-Article 48(A) and 51-A (g) Judicial enforceability-Constitution and resources management and pollution control-Indian forest policy (1990) -Indian Environmental policy (1992).

UNIT III

9

Administration regulations-constitution of pollution control Boards Powers, functions, Accounts, Audit etc.-Formal Justice Delivery Mechanism Higher and Lower of judiciary-Constitutional remedies writ jurisdiction Article 32,226,136 special reference to madamus and certiorori for pollution abatement-Equitable remedies for pollution control.

UNIT IV

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Administrative regulation under recent legislations in water pollution control, Water (prevention and control of pollution) Act 1974 as Amended by amendment act 1988. Water (prevention of control and pollution) Rules 1975 Water (prevention and pollution) Cess Act. 1977 as amended by amendment act 1991. Air (prevention and control of pollution) Act 1981 as amended by Amendment act 1987 and relevant notifications.

UNIT V

9

Relevant notifications in connection with Hazardous Wastes (Management and handling), Biomedical Wastes (Management and Handling), Noise pollution, Eco-labelling, and EIA.

TOTAL : 45 PERIODS

REFERENCES

1. Constitution of India Eastern Book Company Lucknow 12th Edition. 1997
2. Pandey, J.N., Constitutional Law of India, (31st Edition) Central Law of Agency, Allahabad, 1997
3. Kesari, U.P.D, Administrative Law, Universal Book Trade, Delhi, 1998.
4. Tiwari, H.N., Environmental Law, Allahabad Law Agency 1997.
5. Shyam Divan and Armin Roseneranz "Environmental law and policy in India" Oxford University Press, New Delhi, 2001.

CL8069

INDUSTRIAL INSTRUMENTATION

L T P C
3 0 0 3

UNIT I

5

Introduction – Variables, Units & standards of measurement, Measurement terms – characteristic. Data Analysis.

UNIT II

12

Process Variables Measurement–Temperature systems– Thermocouples, Thermo resistive system, Filled-system thermometers, Radiation thermometry, Location of temperature measuring devices in equipments, Pressure system – Mechanical pressure elements Pressure Transducers and Transmitters, Vacuum measurement, Resonant wire pressure Transducer, Flow system – Differential producers, Variable area flow meters, Velocity, vortex, mass, ultrasonic & other flow meters, positive displacement flow meters, Open – channel flow measurements, Force systems, Strain gauges Humidity Moisture system, Humidity Measurement, Moisture measurement system, Rheological system, Viscosity measurement, Radiation system, Nuclear radiation instrumentation.

UNIT III

12

Analytical instrumentation – Analysis instruments, Sample conditioning for process analyzers, X-ray Analytical methods, Quadrupole mass spectrometry, Ultra violet Absorption Analysis, Infra red process analyzers, Photometric reaction product analysers Oxygen analyzers, Oxidation – reduction potential measurements, pH measuring systems, Electrical conductivity and Resistivity measurements, Thermal conductivity, gas analysis, Combustible, Total hydro carbon, and CO analyzer, Chromatography.

UNIT IV

9

Fundamentals of Automatic process control – Control algorithms-Automatic controllers – Electronic controllers -Electric controllers (Traditional) - Hydraulic controllers – Fluidics - Programmable controllers.

UNIT V**7**

Sensors, Transmitters and control valves - Pressure, Flow, Level, Temperature and Composition sensors, Transmitters, Pneumatic and electronic control valves, Types, Actuator, accessories, Instrumentation symbols and Labels.

TOTAL : 45 PERIODS**REFERENCES**

1. Fribance, "Industrial Instrumentation Fundamentals" ,Mc Graw Hill Co. Inc. New York 1985
2. Eckman D.P. "Industrial Instrumentation", Wiley Eastern Ltd., 1989.
3. Considine D M and Considine G D "Process Instruments Controls" Handbook 3rd Edition , McGraw – Hill Book Co., NY, 1990.
4. Scborg D E, Edgar T.F and Mellichamp D.A, "Process Dynamics and Control" John Wiley 1989.
5. Ernest Doebelin, Measurement systems, McGraw – Hill Book, Co., NY, 1975.
6. Astrom K.J., Bjon wittenmark, Computer controlled systems, Prentice- Hall of India, New Delhi 1994.
7. Cartis Johnson, Process Control Instrumentation Technology, Prentice-Hall of India, New Delhi 1993.

CL8070**GREEN CHEMISTRY AND ENGINEERING****L T P C
3 0 0 3****UNIT I****9**

Overview of Major Environmental Issues, Global Environmental Issues.,Air Quality Issues. Water Quality Issues. Ecology. Natural Resources, Description of Risk. Value of Risk Assessment in the Engineering Profession. Risk-Based Environmental Law. Risk Assessment Concepts. Hazard Assessment. Dose-Response. Risk Characterization.

UNIT II**9**

Pollution Prevention- Pollution Prevention Concepts and Terminology. Chemical Process Safety. Responsibilities for Environmental Protection. Environmental Persistence. Classifying Environmental Risks Based on Chemical Structure. Exposure Assessment for Chemicals in the Ambient Environment.

UNIT III**9**

Green Chemistry. Green Chemistry Methodologies. Quantitative/Optimization-Based Frameworks for the Design of Green Chemical Synthesis Pathways. Green Chemistry Pollution Prevention in Material Selection for Unit Operations. Pollution Prevention for Chemical Reactors. Pollution Prevention for Separation Devices. Pollution Prevention Applications for Separative Reactors. Pollution Prevention in Storage Tanks and Fugitive Sources.

UNIT IV**9**

Process Energy Integration. Process Mass Integration. Case Study of a Process Flow sheet- Estimation of Environmental Fates of Emissions and Wastes.

UNIT V**9**

Magnitudes of Environmental Costs. A Framework for Evaluating Environmental Costs. Hidden Environmental Costs. Liability Costs. Internal Intangible Costs. External Intangible Costs. Introduction to Product Life Cycle Concepts. Life-Cycle Assessment.

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CL8072

ATMOSPHERIC SCIENCE

L T P C
3 0 0 3

UNIT I INTRODUCTION 9

Introduction: Definitions and terms – A brief survey of atmosphere: Stoichiometry and mass balance, chemical equilibrium, acid-base, optical properties, mass, chemical composition, structure, winds and precipitation. Components of Earth system – Hydrologic cycle – Carbon cycle – Oxygen in earth system – Climate and earth system.

UNIT II ATMOSPHERIC THERMODYNAMICS 9

Atmospheric thermodynamics – The hydrostatic equation – First law of thermodynamics – adiabatic processes – water vapor in air – moisture parameters, latent heats – Normand's rule – Unsaturated air, saturated air – second law of thermodynamics.

UNIT III ATMOSPHERIC CHEMISTRY 9

Composition of tropospheric air – Sources, transport and sinks of trace gases – Tropospheric aerosols – air pollution – tropospheric chemical cycles – stratospheric chemistry.

UNIT IV ATMOSPHERIC DYNAMICS 9

Kinematics of the large-scale horizontal flow – Dynamics of horizontal flow – primitive equations – atmospheric general circulation – numerical weather prediction.

UNIT V CLIMATE 9

The present day climate – Climate variability – Climate equilibrium, sensitivity – Green house warming – Climate changes – Climate monitoring and prediction – weather systems – tropical cyclones – case studies: tsunami and sea level rising, Acid rain– The concept of El Nino.

TOTAL : 45 PERIODS

REFERENCES

1. John.M.Wallace, Peter.V.Hobbs, Atmospheric science: An introductory survey, 2nd edition, Academic press, 2006.
2. C. N. Hewitt, Andrea V. Jackson, Handbook of Atmospheric Science: Principles and Applications, Blackwell Publishing, 2003.
3. John E. Frederick, Principles of Atmospheric Science, Jones & Bartlett Publishers, 2007.

CL8073

BIO ENERGY CONSERVATION TECHNIQUES

L T P C
3 0 0 3

UNIT I INTRODUCTION 8

Biomass: types – advantages and drawbacks – Indian scenario – characteristics – carbon neutrality – conversion mechanisms – fuel assessment studies

UNIT II BIOMETHANATION 8

Microbial systems – phases in biogas production – parameters affecting gas production – effect of additives on biogas yield – possible feed stocks. Biogas plants – types – design – constructional details and comparison – biogas appliances – Burner, illumination and power generation – effect on engine performance.

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UNIT III COMBUSTION 10

Perfect, complete and incomplete – equivalence ratio – fixed Bed, fluid Bed – fuel and ash handling – steam cost comparison with conventional fuels. Briquetting: types of Briquetting – merits and demerits – feed requirements and preprocessing – advantages - drawbacks

UNIT IV GASIFICATION 10

Types – comparison – application – performance evaluation – economics – dual fuel engines – 100 % Gas Engines – engine characteristics on gas mode – gas cooling and cleaning train.

UNIT V PYROLYSIS AND CARBONIZATION 9

Types – process governing parameters – thermo gravimetric analysis – differential thermal analysis – differential scanning calorimetry – Typical yield rates.

TOTAL : 45 PERIODS

TEXT BOOKS

1. David Boyles, Bio Energy Technology Thermodynamics and costs, Ellis HoknoodChichester, 1984.
2. Khandelwal KC, Mahdi SS, Biogas Technology – A Practical Handbook, Tata McGraw Hill, 1986

REFERENCES

1. Mahaeswari, R.C. Bio Energy for Rural Energisation, Concepts Publication, 1997
2. Tom B Reed, Biomass Gasification – Principles and Technology, Noyce Data Corporation, 1981
3. Best Practises Manual for Biomass Briquetting, I R E D A, 1997
4. Eriksson S. and M. Prior, The briquetting of Agricultural wastes for fuel, FAO Energy and Environment paper, 1990
5. Iyer PVR et al, Thermochemical Characterization of Biomass, M N E S

**CL8074 BIOCHEMICAL ENGINEERING L T P C
3 0 0 3**

UNIT I 9

Introduction – principles of microbiology, structure of cells, microbes, bacteria, fungi, algae, chemicals of life – lipids, sugars and polysaccharides, amino acids, proteins, nucleotides, RNA and DNA, hierarchy of cellular organization, Principles of genetic engineering, Recombinant DNA technology, mutation.

UNIT II 9

The kinetics of enzyme catalysed reactions – the enzyme substrate complex and enzyme action, simple enzyme kinetics with one and two substrates, determination of elementary step rate constants. Isolation and utilization of Enzymes – production of crude enzyme extracts, enzyme purification, applications of hydrolytic enzymes, other enzyme applications, enzyme production – intercellular and extra cellular enzymes.

UNIT III 9

Metabolic pathways and energetics of the cell, concept of energy coupling, ATP and NAD, Photosynthesis, Carbon metabolism, EMP pathway, Tricarboxylic cycle and electron transport chain, aerobic and anaerobic metabolic pathways, transport across cell membranes, Synthesis and regulation of biomolecuels.

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UNIT IV **9**
Typical growth characteristics of microbial cells, Factors affecting growth, Batch and continuous cell growth, nutrient media, enrichment culture, culture production and preservation Immobilization technology – Techniques of immobilization, Characterization and applications, Reactors for immobilized enzyme systems.

UNIT V **9**
Introduction to biological reactors, Continuously stirred aerated tank bioreactors, mixing power correlation, Determination of volumetric mass transfer rate of oxygen from air bubbles and effect of mechanical mixing and aeration on oxygen transfer rate, heat transfer and power consumption, Multiphase bioreactors and their applications. Downstream processing and product recovery in bio processes.

TOTAL : 45 PERIODS

REFERENCES

1. Shuler M.L. and Kargi F. Bioprocess Engineering: Basic Concepts, 1st Edition, Prentice Hall, New Jersey, 1992.
2. Lee J., Biochemical Engineering, Prentice Hall Englewood Cliffs, 1992.
3. Blanch H.W and Clark D.S, Biochemical Engineering, Marcel Dekker, 1997.

CL8075 **CLIMATE CHANGE AND ADAPTATION** **L T P C**
3 0 0 3

UNIT I **EARTH'S CLIMATE SYSTEM** **9**
Introduction-Climate in the spotlight - The Earth's Climate Machine – Climate Classification - Global Wind Systems – Trade Winds and the Hadley Cell – The Westerlies - Cloud Formation and Monsoon Rains – Storms and Hurricanes - The Hydrological Cycle – Global Ocean Circulation – El Nino and its Effect - Solar Radiation –The Earth's Natural Green House Effect – Green House Gases and Global Warming – Carbon Cycle.

UNIT II **OBSERVED CHANGES AND ITS CAUSES** **9**
Observation of Climate Change – Changes in patterns of temperature, precipitation and sea level rise – Observed effects of Climate Changes – Patterns of Large Scale Variability – Drivers of Climate Change – Climate Sensitivity and Feedbacks – The Montreal Protocol – UNFCCC – IPCC –Evidences of Changes in Climate and Environment – on a Global Scale and in India – climate change modeling.

UNIT III **IMPACTS OF CLIMATE CHANGE** **9**
Impacts of Climate Change on various sectors – Agriculture, Forestry and Ecosystem – Water Resources – Human Health – Industry, Settlement and Society – Methods and Scenarios – Projected Impacts for Different Regions– Uncertainties in the Projected Impacts of Climate Change – Risk of Irreversible Changes.

UNIT IV **CLIMATE CHANGE ADAPTATION AND MITIGATION MEASURES** **9**
Adaptation Strategy/Options in various sectors – Water – Agriculture – Infrastructure and Settlement including coastal zones – Human Health – Tourism – Transport – Energy – Key Mitigation Technologies and Practices – Energy Supply – Transport – Buildings – Industry – Agriculture – Forestry - Carbon sequestration – Carbon capture and storage (CCS)- Waste (MSW & Bio waste, Biomedical, Industrial waste – International and Regional cooperation.

UNIT V CLEAN TECHNOLOGY AND ENERGY 9
 Clean Development Mechanism –Carbon Trading- examples of future Clean Technology – Biodiesel – Natural Compost – Eco- Friendly Plastic – Alternate Energy – Hydrogen – Bio-fuels – Solar Energy – Wind – Hydroelectric Power – Mitigation Efforts in India and Adaptation funding.

TOTAL : 45 PERIODS

REFERENCES

1. Jan C. van Dam, Impacts of “Climate Change and Climate Variability on Hydrological Regimes”, Cambridge University Press, 2003
2. Al core ‘inconvenient truth” – video form
3. IPCC Fourth Assessment Report – The AR4 Synthesis Report,
4. Dash Sushil Kumar, “Climate Change – An Indian Perspective”, Cambridge University Press India Pvt. Ltd, 2007

**CL8076 COMPUTATIONAL FLUID DYNAMICS L T P C
 3 0 0 3**

UNIT I CONSERVATION LAWS AND TURBULENCE MODELS 9
 Governing equations of fluid flow and heat transfer –mass conservation, momentum and energy equation, differential and integral forms, conservation and non-conservation form. Characteristics of turbulent flows, time averaged Navier Stokes equations, turbulence models-one and two equation, Reynolds stress, LES and DNS

UNIT II FINITE DIFFERENCE APPROXIMATION 9
 Mathematical behaviour of PDE, finite difference operators, basic aspects of discretization by FDM, explicit and implicit methods, error and stability analysis

UNIT III FINITE VOLUME METHOD 15
 Diffusion problems – explicit and implicit time integration; Convection-diffusion problems – properties of discretisation schemes, central, upwind, hybrid, QUICK schemes; Solution of discretised equations.

UNIT IV FLOW FIELD COMPUTATION 6
 Pressure velocity coupling, staggered grid, SIMPLE algorithm, PISO algorithm for steady and unsteady flows

UNIT V GRID GENERATION 6
 Physical aspects, simple and multiple connected regions, grid generation by PDE solution, grid generation by algebraic mapping.

TOTAL : 45 PERIODS

REFERENCES

1. Anderson, J. D., “Computational Fluid Dynamics: The Basics with Applications”, McGraw-Hill, 1995.
2. Fletcher, C. A. J., “Computational Techniques for Fluid Dynamics”, Springer Verlag, 1997.
3. Versteeg, H.K. and Malalasekera, W., “An Introduction to Computational Fluid Dynamics: The Finite Volume Method”, Pearson Education Ltd., 2007.
4. Chung T.J Computational Fluid Dynamics Cambridge University Press 2003.

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5. Muralidhar, K., and Sundararajan, T., "Computational Fluid Flow and Heat Transfer", Narosa Publishing House, New Delhi, 2001.
6. Ghoshdastidar, P.S., "Computer Simulation of flow and heat transfer" Tata McGraw – Hill Publishing Company Ltd. 1998.
7. Subas, V. Patankar "Numerical heat transfer fluid flow", Hemisphere Publishing Corporation, 1980.
8. Taylor, C and Hughes, J.B. "Finite Element Programming of the Navier Stock Equation", Pineridge Press Limited, U.K., 1981.

CL8077

DESIGN OF EXPERIMENTS

**L T P C
3 0 0 3**

UNIT I CONCEPTS AND TERMINOLOGY 5

Review of hypothesis testing – P Value, "t" Vs paired "t" test, simple comparative experiment, planning of experiment – steps. Terminology - factors, levels, variables, Design principles – replication, randomization, blocking, confounding, Analysis of variance, sum of squares, degrees of freedom.

UNIT II SINGLE FACTOR EXPERIMENTS 10

Completely randomized design, Randomized block design, effect of coding the observations, Latin Square design, orthogonal contrasts, comparison of treatment means – Duncan's multiple range test, Newman- Keuel's test, Fisher's LSD test, Tukey's test.

UNIT III FACTORIAL EXPERIMENTS 10

Main and interaction effects, Rules for sum of squares and expected mean square, two and three factor full factorial design, 2k designs with two and three factors, Yate's algorithm, practical applications.

UNIT IV SPECIAL EXPERIMENTAL DESIGNS 10

Blocking and confounding in 2k design, nested design, split – plot design, two level fractional factorial design, fitting regression models, introduction to response surface methods- Central composite design.

UNIT V TAGUCHI TECHNIQUES 10

Introduction, Orthogonal designs, data analysis using ANOVA and response graph, parameter design – noise factors, objective functions (S/N ratios), multi-level factor OA designs, applications.

TOTAL : 45 PERIODS

TEXT BOOK

1. Douglas C.Montgomery, Design and Analysis of Experiments, John Wiley & Sons,2005

REFERENCES

1. Angela M.Dean and Daniel Voss, Design and Analysis of Experiments, Springer texts in Statistics, 2000.
2. Philip J.Ross, Taguchi Techniques for Quality Engineering, Prentice Hall, 1989.

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- UNIT I INTRODUCTION 9**
Development of drugs and pharmaceutical industry; organic therapeutic agents uses and economics
- UNIT II DRUG METABOLISM AND PHARMACO KINETICS & MICROBIOLOGICAL AND ANIMAL PRODUCTS 9**
Drug metabolism; physico chemical principles; pharma kinetics-action of drugs on human bodies. Antibiotics- gram positive, gram negative and broad spectrum antibiotics; hormones
- UNIT III IMPORTANT UNIT PROCESSES AND THEIR APPLICATIONS 9**
Chemical conversion processes; alkylation; carboxylation; condensation and cyclisation; dehydration, esterification, halogenation, oxidation, sulfonation; complex chemical conversions fermentation.
- UNIT IV MANUFACTURING PRINCIPLES & PACKING AND QUALITY CONTROL 9**
Compressed tablets; wet granulation; dry granulation or slugging; advancement in granulation; direct compression, tablet presses formulation; coating pills; capsules sustained action dosage forms; parential solutions, oral liquids; injections; ointments; standard of hygiene and manufacturing practice. Packing; packing techniques; quality control.
- UNIT V PHARMACEUTICAL PRODUCTS & PHARMACEUTICAL ANALYSIS 9**
Vitamins; cold remedies; laxatives; analgesics; nonsteroidal contraceptives; external antiseptics; antacids and others. Analytical methods and tests for various drugs and pharmaceuticals – spectroscopy, chromatography, fluorimetry, polarimetry, refractometry, pHmetry

TOTAL : 45 PERIODS**TEXT BOOK**

1. Rawlines, E.A.; "Bentleys Text book of Pharmaceutics ", III Edition, Bailliere Tindall, London, 1977.46

REFERENCES

1. Yalkonsky, S.H.; Swarbick. J.; " Drug and Pharamaceutical Sciences ", Vol. I, II, III, IV, V,VI and VII, Marcel Dekkar Inc., New York, 1975.
2. "Remingtons Pharmaceutical Sciences ", Mack Publishing Co., 1975.

- UNIT I 10**
Aim - scope and applications of Ecology, Ecological Engineering and Ecotechnology and their relevance to human civilization - Development and evolution of ecosystems - Principles and concepts pertaining to communities in ecosystem - Energy flow and material cycling in ecosystems - Productivity in ecosystems.

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UNIT II	10
Classification of ecotechnology - Principles and components of Systems and Modeling - Structural and functional interactions in environmental systems - Human modifications of environmental systems.	
UNIT III	10
Self organizing processes - Multiple seeded microcosms- Interface coupling in ecological systems - Concept of energy - Adapting ecological engineering systems to potentially catastrophic events - Agro ecosystems - Determination of sustainable loading of ecosystems.	
UNIT IV	10
Principles and operation of soil infiltration systems - wetlands and ponds - source separation systems aqua cultural systems - detritus based treatment for solid wastes - Applications of ecological engineering marine systems.	
UNIT V	5
Case studies of integrated ecological engineering systems	

TOTAL : 45 PERIODS

REFERENCES

1. Ignaci Muthu S, 'Ecology and Environment' Eastern Book Corporation, 2007.
2. Krebs, Charles J. 2001. Ecology: The Experimental Analysis of Distribution and Abundance. 5th edition.
3. Mitsch, J.W. and Jorgensen, S.E., Ecological Engineering, An Introduction to Ecotechnology, John Wiley & Sons, New York, 1989.

CL8080	ELECTROCHEMICAL ENGINEERING	L T P C 3 0 0 3
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UNIT I	9
Review basics of electrochemistry: Faraday's law -Nernst potential –Galvanic cells – Polarography, The electrical double layer: It's role in electrochemical processes –Electro capillary curve –Helmoltz layer –Guoy –Steven's layer –fields at the interface.	
UNIT II	9
Mass transfer in electrochemical systems: diffusion controlled electrochemical reaction – the importance of convention and the concept of limiting current. over potential, primarysecondary current distribution –rotating disc electrode.	
UNIT III	10
Introduction to corrosion, series, corrosion theories derivation of potential-current relations of activities controlled and diffusion controlled corrosion process. Potential-pH diagram, Forms of corrosion- definition, factors and control methods of various forms of corrosion-corrosioncontrol measures- industrial boiler water corrosion control –protective coatings –Vapor phase inhibitors –cathodic protection, sacrificial anodes –Paint removers.	
UNIT IV	8
Electro deposition –electro refining –electroforming –electro polishing –anodizing – Selective solar coatings, Primary and secondary batteries –types of batteries, Fuel cells.	

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UNIT V**9**

Electrodes used in different electrochemical industries: Metals-Graphite –Lead dioxide – Titanium substrate insoluble electrodes –Iron oxide –semi conducting type etc. Metal finishing- cell design. types of electrochemical reactors, batch cell, fluidized bed electrochemical reactor, filter press cell, Swiss roll cell, plug flow cell, design equation, figures of merits of different type of electrochemical reactors.

TOTAL : 45 PERIODS**TEXT BOOKS**

1. Picket, “ Electrochemical Engineering “, Prentice Hall. 1977.
2. Newman, J. S., “ Electrochemical systems “, Prentice Hall, 1973.

REFERENCES

1. Barak, M. and Stevenge, U. K., “ Electrochemical Power Sources - Primary and Secondary Batteries” 1980
2. Mantell, C., ” Electrochemical Engineering “, McGraw Hill, 1972.

CL8081**ELECTROCHEMICAL ENVIRONMENTAL TECHNOLOGY****L T P C****3 0 0 3****UNIT I****9**

Definition and classification of pollutants, method of pollutants analysis, pollution monitoring, electrochemical monitoring, monitoring contaminated sites, seawater monitoring, rainfall monitoring, role of sensors in environmental pollution.

UNIT II**9**

Conventional methods for pollution control, incinerator, pyrolysis, air stripping, microbial treatment, precipitation coagulation, adsorption, membrane process. Advanced techniques of pollution treatment, treatment of polluted sites. Introduction to electrochemical systems, current charge transport potential, electrode interface, electrochemical kinetics. Water disinfections, general consideration, and chemical disinfections by products, taste and odour removal and indicator organism.

UNIT III**9**

Electrochemical treatment of waste water, direct electrolysis, indirect electrolysis, mechanism of electro oxidation, anodic oxidation of organic and inorganic pollutants, cathodic reduction, reversible, irreversible process, Fenton agents. Electrochemical reduction of metal ions, membrane assisted process, electro dialysis and electrochemical ion exchange process, electro chemical disinfections of water, UV dose and disinfection kinetics, photo electro chemical disinfection of water.

UNIT IV**9**

Electrochemical remediation of soil, photochemical treatment of organic pollutants, photo electro chemical reduction, electro chemical treatment of mixed and hazardous waste, electrochemical generation of hypochloric acid, photo electro chemical treatment of waste water.

UNIT V**9**

Materials for electrochemical treatment, electrodes used in different types of industries, type of electro chemical reactor, batch cell, fluidized bed electro chemical reactor, filter press cell, Swiss role cell, Plug flow cell, design equation, electrochemical reactors for [pollutant treatment, figure of merits of different types of electro chemical reactors.

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REFERENCES

1. Rajeshwar, k. and Ibanez, J.G., Environmental Electrochemistry, Academic Pre, 1997.
2. Pletcher, D., and Walsh, F., Industrial Electrochemistry, 2 nd Edn., Chapman and Hall, 1990.
3. Scott, K., Electrochemical Process for Cleaner Technology, Academic Pres, 1990.
4. Kirkwood, R. C. And Longley, A.J., Clean Technology and Environment, Chapman & Hall, 1995.

**CL8082 ELECTROCHEMICAL PROCESS ENGINEERING FOR CHEMICAL ENGINEERS L T P C
3 0 0 3**

UNIT I INTRODUCTION OF ELECTROCHEMICAL ENGINEERING 9

Industrial importance of electrolytic processes, Basic concepts and definitions, Criteria for reactor performance, Electrochemical and catalytic reactions and reactors. Fundamentals of reaction kinetics, rate of electrochemical reaction, electrochemical thermodynamics, practical cell voltage requirements and polarization, single electrochemical reactions, potentiostatic operations of first order reaction and galvanostatic operation of first order reactions.

UNIT II ASPECTS OF MASS AND HEAT TRANSFER IN ELECTROLYTIC CELL SYSTEMS 9

Basic aspects of fluid dynamics, mass transfer-mass flux in a fully developed turbulent regime, entrance and exit effects, obtaining numerical values of mass transfer coefficient by calculation and experiment, mass transfer in two phase flow, energetic and energy balances, CSTR with general order reactions, effect of mass transport and side reaction.

UNIT III RATE PROCESSES AND REACTION MODELS 9

Rate processes, kinetics of elementary reactions, reaction mechanism and rate laws, transition state theory, derivation of kinetic relationships, reaction models.

UNIT IV REACTOR MODELS 9

General considerations, batch reactor and continuous reactor. Fed batch, continuous, cell recycle, plug flow reactor, two stage reactors,. Reactor dynamics and stability. Reactors with non ideal mixing. Other types of reactors- fluidized bed reactors; packed bed reactors, bubble column reactors, trickle bed reactors.

UNIT V ELECTROLYTIC REACTOR DESIGN, SELECTION AND SCALE UP 9

Electrolytic reactor designs, Electrolytic reactor selection, scale up of electrolytic reactors, effect of scale up on mass transfer, effect of scale up on current distribution, Multiple electrode models and time factors.

TOTAL : 45 PERIODS

TEXT BOOKS

1. F.Goodridge, K.Scott, Electrochemical process engineering. A guide to the design of electrolytic plant, Plenum Press, 1995.
2. Bockris, John O'M, Bockris, Ralph E.White, B.E. Conway, Modern aspects of electrochemistry, volume 28, Plenum Press, New York 1985.

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3. Newman and Thomas- Alyea, Electrochemical systems, 3rd edition, Wiley & Sons, Hoboken, 2004.
4. Pletcher. D and Walsh F.C, Industrial electrochemistry, 2nd edition, Chapman and Hall, London, 1990.
5. Hartmut Wendt, Gerhard Kreysa, Electrochemical engineering, Science and technology in chemical and other industries, Springer, 1999.
6. Krishnan Rajeshwar, JORGE G. IBANEZ, Environmental Electrochemistry, Fundamentals and applications in Pollution Abatement, ACADEMIC PRESS, Inc, 1997.

CL8083 ELECTROCHEMICAL PROCESSES FOR CLEAN TECHNOLOGY

**L T P C
3 0 0 3**

UNIT I THE ELECTROCHEMICAL CELL AND REACTOR 9

The electrochemical cell, Faraday's Law and current efficiency, Electrode potential and current density, The Electrochemical reactor – Production Capacity, Energy Requirements and Cell Voltage, Temperature Control, Hydrodynamics and mass transport, Reactor Operating Factors. Electrode Materials – Chemical Suitability, Electrode Materials in Synthesis and Effluent treatment.

UNIT II ELECTROCHEMICAL CELL DESIGN AND ENGINEERING 9

Operating Factors in Electrochemical Reactor Design – Modes of Operation, In-cell and Ex-cell Reactions, Recycle Operation, Electrical Power supply, Distribution of Powers in Electrolysers. Cell Design, Design Concepts. Electrochemical Reactor Designs – Parallel Plate. Electrolysers, General Purpose Flow Electrolyser, Other Reactor Design, Reactor Design for Multiphase Reactions. Electrochemical Reactor Analysis, Mass Transport and Reactor Design.

UNIT III ELECTROCHEMICAL MEMBRANE PROCESS 9

Transport in Membranes and Diaphragms- Transport Process in Diaphragms, Membrane and the Transport of Ions. Ion-Selective Membranes in Salt Regeneration, Recycling and Effluent Treatment, Electrohydrolysis, Treatment of Plating Bath Rinse Waters and Waste Streams. Bipolar Membranes, Characteristics of Bipolar Membranes. Electrochemically enhanced Microfiltration and Ultrafiltration.

UNIT IV THE TREATMENT OF INDUSTRIAL PROCESS STREAMS AND EFFLUENTS 9

Treatment of Organic Chemicals-Direct Anodic Oxidation, Chlorine and Chlorinated compounds, Indirect Oxidation Process. Treatment of Waste Water Containing Inorganic Compounds- Cyanides and Thiocyanates, Chromium Liquors, Sterilisation of Water and Waste. Metal Recovery by Electrode position- Electrode position from Single Metal Ion Solutions, Metal separation from Mixed Metal Ion solutions, Combined Electrochemical Processes.

UNIT V ORGANIC AND INORGANIC ELECTROCHEMICAL SYNTHESIS 9

Types of Organic Electro synthesis, Limitations in Solubility, Indirect electro synthesis, Heterogeneous Redox Catalysis, Electrosorbed hydrogen, Direct electro organic Synthesis, Examples of electro organic Synthesis. Inorganic electrochemical Process- The Electro winning and Refining of Metals, Electrochemical Generation of Arsine, Other Processes, The scope for Inorganic Electro synthesis.

TOTAL : 45 PERIODS

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TEXT BOOKS

1. Scott.K, Electrochemical processes for clean technology, Standardsmedia, 1995.
2. F.Goodridge, K.Scott, Electrochemical Process Engineering. A guide to the design of electrolytic plant, Plenum press, 1995.
3. Cynthia, G.Zoski, Handbook of electrochemistry, 1st edition, Elsevier science, 2007.
4. Picket, Electrochemical Engineering, Prentice Hall, 1977.
5. Marcel Mulder, Basic Principles of Membrane Technology, 2nd edition, Kluwer Academic Publishers, 2003.
6. Krishnan Rajeshwar, JORGE G. IBANEZ, Environmental Electrochemistry, Fundamentals and applications in Pollution Abatement, ACADEMIC PRESS, Inc, 1997.
7. K. Scott, Electrochemical reaction engineering, London, ACADEMIC PRESS, 1991.

CL8084 ELECTROCHEMICAL TECHNOLOGY FOR CHEMICAL ENGINEERS

L T P C
3 0 0 3

UNIT I FUNDAMENTAL CONCEPTS 9
Electron transfer, mass transport, interplay of electron transfer and mass transport, control adsorption, electro catalysis, phase formation in electrode reactions, chemical reactions, the properties of electrolytic solutions, assessment of cell voltage, electrochemistry at surfaces on open circuit.

UNIT II THE CHLOR-ALKALI INDUSTRY 9
General concepts of brine electrolysis, modern technological developments, chlorine cell technologies, production of potassium hydroxide. Production and consumption pattern, manufacture of Chlorine-caustic soda: Raw materials, principles of manufacture, Mercury-cathode & Membrane process: flow-sheet and sequence of operation, other processes, advancement of process technology and major engineering problems, uses.

UNIT III THE EXTRACTION, REFINING AND PRODUCTION OF METALS 9
Electro winning, cementation, electrorefining, electrode position of metal powders. Principles of mineral processing: comminution, physical separation techniques, flotation, dewatering. Selection of extraction processes. Hydrometallurgy and electrometallurgy including leaching, solution purification, solvent extraction, metal winning and refining. Pyrometallurgical operations including roasting, smelting, converting and refining and refractory issues.

UNIT IV INORGANIC ELECTROLYTIC PROCESS 9
Fluorine, water electrolysis, sodium chlorate, sodium bromate, per acids and their salts, permanganate, potassium dichromate and chromic acid, hydrogen peroxide, ozone, manganese dioxide, synthesis of metal salts via anodic dissolutions.

UNIT V WATER PURIFICATION, EFFLUENT TREATMENT AND RECYCLING OF INDUSTRIAL PROCESS STREAMS 9
Metal ion removal and metal recovery, hypochlorite, and low tonnage chlorine electrolysis, electro dialysis. The treatment of liquors containing dissolved chromium, electrolytic methods of phase separation, flue gas desulphurisation, other electrochemical process.

TOTAL : 45 PERIODS

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TEXT BOOKS

1. D.Pletcher and F.C.Walsh, Industrial electrochemistry, Chapman and Hall, London 1990.
2. K. Scott, Electrochemical reaction engineering, London, ACADEMIC PRESS, 1991.
3. Cynthia, G.Zoski, Handbook of electrochemistry, 1st edition, Elsevier science, 2007.
4. Thomas F.O'Brien, Tilak V. Bommaraju and Fumio Hine, Handbook of Chlor-alkali technology, Fundamentals, volume I, Springer, 2005.
5. John O'M, Bockris, Ralph E.White, B.E. Conway, Modern aspects of electrochemistry, volume 28, Plenum Press, New York, 1985.
6. Hartmut Wendt, Gerhard Kreysa, Electrochemical engineering, Science and technology in chemical and other industries, Springer, 1999.

CL8085

ENERGY MANAGEMENT

L T P C
3 0 0 3

UNIT I

9

Energy sources; coal oil, natural gas; nuclear energy; hydro electricity, other fossil fuels; geothermal; supply and demand; depletion of resources; need for conservation; uncertainties; national and international issues.

UNIT II

9

Forecasting techniques, energy demand, magnitude and pattern, input and output analysis, energy modeling and optimal mix of energy sources. Energy - various forms, energy storage, structural properties of environment.

UNIT III

9

Bio-geo-chemical cycles; society and environment population and technology. Energy and evolution, growth and change, patterns of consumption in developing and advanced countries, commercial generation of power requirements and benefit.

UNIT IV

9

Chemical industries, classification, conservation in unit operation such as separation, cooling tower, drying, conservation applied to refineries, petrochemical, fertilizers, cement, pulp and paper, food industries, chloro alkali industries, conservation using optimization techniques.

UNIT V

9

Sources of continuous power, wind and water, geothermal, tidal and solar power, MHD, fuel cells, hydrogen as fuel. Cost analysis, capacity; production rate, system rate, system cost analysis, corporate models, production analysis and production using fuel inventories, input-output analysis, economics, tariffs.

TOTAL : 45 PERIODS

REFERENCES

1. Krentz, J. H., Energy Conservation and Utilisation , Allyn and Bacur Inc., 1976.
2. Gramlay, G. M., Energy , Macmillan Publishing Co., New York, 1975.
3. Rused, C. K., Elements of Energy Conservation , McGraw-Hill Book Co., 1985.
4. Loftiness, R.L. – Energy Hand Book, Van Nostrand Reinhold Company, New York, 1978.

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UNIT I	FUNDAMENTALS OF ENHANCED OIL RECOVERY	9
Pore Geometry, Microscopic aspects of displacement. Residual oil magnitude and mobilization. Buoyancy forces and prevention of trapping, Wettability, Residual oil and Oil recovery. Macroscopic aspect of displacement.		
UNIT II	WATER FLOODING	9
Properties, sampling and analysis of oil field water; Injection waters; Water flooding - Sweep efficiency, Predictive techniques, Improved water flood processes, Performance of some important water floods.		
UNIT III	ENHANCED OIL RECOVERY OPERATIONS-1	10
Flooding – miscible, CO ₂ , polymer, alkaline, surfactants, steam;		
UNIT IV	ENHANCED OIL RECOVERY OPERATIONS-2	10
Gas injection, in-situ combustion technology, microbial method.		
UNIT V	PROBLEMS IN ENHANCED OIL RECOVERY	7
Precipitation and deposition of Asphaltenes and Paraffins, Scaling problems, Formation of damage due to migration of fines, Environmental factors.		
TOTAL : 45 PERIODS		

REFERENCES

1. Donaldson, E.C. and G. V. Chilingarian, T. F. Yen, "Enhanced oil Recovery – I & II", Fundamentals and Analysis, Elsevier Science Publishers, New York, 1985.
2. Lake, L.W., "Enhanced oil recovery", Prentice Hall, 1989.
3. Schumacher, M.M., "Enhanced oil recovery: Secondary and tertiary methods", Noyes Data Corp., 1978.
4. Van Poolen, H.K. "Fundamentals of enhanced oil recovery", PennWell Books, 1980.

UNIT I	INTRODUCTION	9
Need for developing Environment, Health and Safety systems in work places. Status and relationship of Acts, Regulations and Codes of Practice .Role of trade union safety representatives. International initiatives. Ergonomics and work place.		
UNIT II	OCCUPATIONAL HEALTH AND HYGIENE	9
Definition of the term occupational health and hygiene. Categories of health hazards. Exposure pathways and human responses to hazardous and toxic substances. Advantages and limitations of environmental monitoring and occupational exposure limits. Hierarchy of control measures for occupational health risks. Role of personal protective equipment and the selection criteria. Effects on humans, control methods and reduction strategies for noise, radiation and excessive stress.		
UNIT III	WORKPLACE SAFETY AND SAFETY SYSTEMS	9
Features of the satisfactory design of work premises HVAC, ventilation. Safe installation and use of electrical supplies. Fire safety and first aid provision. Significance of human factors in the establishment and effectiveness of safe systems. Safe systems of work for manual handling operations. Control methods to eliminate or reduce the risks arising		

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REFERENCES

1. Fulker M.H. Environmental Biotechnology, CRC Press, 2010.
2. Wainwright, M, An Introduction to Environmental Biotechnology, 1999.
3. Martin, A.M., Biological Degradation of Wastes, Elsevier Appl. Science, New York, 1991
4. Gray, S.S., Fox, R and James W. Blackburn Environmental Biotechnology for Waste Treatment, Plenum Press, New York 1991.
5. Rittmann, B.E, Seagren, E., Wrenn, B. A and Valocchi A.J, Ray, C and Raskin, L Insitu Bioremediation (2nd Ed.) Naves Publ. U.S.A. 1994.
6. Old, R.W., and. Primrose, S.B., Principles of Gene Manipulation (3rd Ed.), Blackwell Sci. Pub, Cambridge, 1985

CL8089**ENVIRONMENTAL ENGINEERING****L T P C
3 0 0 3**

- UNIT I ENVIRONMENT AWARENESS 9**
Environment – friendly chemical Process; Hazard and risk analysis; Environmental Audit.
- UNIT II CHEMICAL ENGINEERING PROCESSES 9**
Unit Operations – application of - Abatement of water pollution; Current strategies to control air pollution; Disposal of solid wastes
- UNIT III RECYCLING METHODOLOGY 9**
Economic recovery and recycling of waste; Transport fuel- Bio-diesel for a cleaner environment.
- UNIT IV CLEAN TECHNOLOGY 9**
Towards Eco- friendly products of chemical industry; Pesticides –Their transfer and Transformation in the environment, Biological and electrochemical technology for effluent treatments
- UNIT V POLLUTION PREVENTION 9**
Mass exchange network synthesis for pollution control and minimization Implications of environmental constraints for process design, policies for regulation of environmental impacts, Concept of common effluent treatment; Environmental legislations, Role of Government and Industries

TOTAL : 45 PERIODS**REFERENCES**

1. Rao, C.S Environmental Pollution control Engineering, Wiley- Eastern Ltd. 1991.
2. Peavy H.S. Rowe D.R., and George Technologios, Environmental Engineering, Mc Graw Hill Book Company, Ny, 1985.
3. Rao M.N and H.V.N. Rao. "Air pollution" ,Tata McGraw Hill Publishing Co. Ltd.1989.
4. Theodore L and Buomlore A.J Air pollution control equipments. Prentice Hall Inc, NY. 1982.
5. Coulson, J.M. Richardson, J.F and R.K Sinnott, Chemical Engineering Vol. 6, Pergomon Press, 1989.
6. Gilbert M.Mastrs, Introduction to Environmental Engineering and Science, Prentice - Hall of India, New Delhi, 1994.
7. Wahi S.K., Agnihotri A.K and Sharmma J.S (Editors) Environmental Management in Petroleum Industry, Wiley Eastern Ltd., New Delhi 1996.
8. Smith, R., "Chemical Process Design", McGraw Hill, New York, 1995.
9. Paul L Bishop (2000) "Pollution Prevention Fundamentals and Practice", Mc Graw Hill, International.

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CL8090 ENVIRONMENTAL MANAGEMENT L T P C

3 0 0 3

UNIT I 8
Environmental Legislations in India, Europe, USA and Canada – Development of Legislations, Standards and Guidelines

UNIT II 5
Water (Prevention and control of Pollution) Act 1974, Air (Prevention and Control of Pollution) Act 1981, Environmental Protection Act 1986, Hazardous Waste management Rules and Guidelines for siting of industries. Standards for discharge of treated liquid effluent into water bodies, including inland water bodies, and sea, standards for disposal of air emissions (SO₂, SPM, NH₃, H₂S and HC) into atmosphere.

UNIT III 8
Factory Act 1987 of India, Occupational health and safety requirements and standards of ILO, Compliance of rules and guidelines of Factory Act applicable to industries.

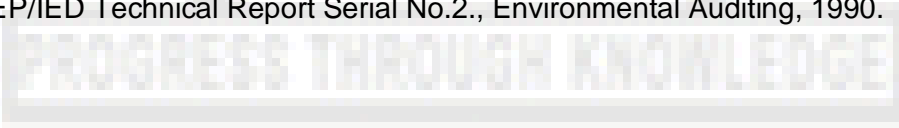
UNIT IV 10
Principles of Environmental impact assessment and audit guidelines and legislature requirements for siting of industrial units in estates/complex. Preparatory procedures for EIA study, Evaluation of impact on air, water and land environment.

UNIT V 14
Principles of Environmental Auditing, Cleaner Technologies in Industrial Processes and evaluation of processes Auditing techniques in Preparing EA. Monitoring of ambient environment, including air, water and land, noise, liquid and solid waste management.

TOTAL : 45 PERIODS

REFERENCES

1. Mike Russo., Environmental Management: Readings and Cases, 2nd Edition, Sage Publications, 2008.
2. Canter, W.L., Environmental Impact Assessment, McGraw-Hill Inc., 1992
3. Rau, J.G and Wooten, D.C., Environmental Impact Analysis Handbook, McGraw-Hill, 1980.
4. Jain, R.K., Urban, L.V., Stacey, G.S. and Balbach, H.E., Environmental Assessment, McGraw-Hill, 1993.
5. UNEP/IED Technical Report Serial No.2., Environmental Auditing, 1990.



CL8091 ENVIRONMENTAL NANOTECHNOLOGY L T P C

3 0 0 3

UNIT I GENERAL 9
Background of nanotechnology, particle size and surface area, quantum dot. Converging science and technology, nanotechnology as a tool for sustainability, health, safety and environmental issues.

UNIT II SYNTHESIS AND FABRICATION OF NANOMATERIALS 9
Preparation of nano scale metal oxides, metals, CNT, functionalized nano porous adsorbents, nano composite- Chemical vapour deposition, sol gel, sonochemical, microwave, solvothermal, plasma, pulsed laser ablation, magnetron sputtering, electrospinning, Molecular imoring.

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UNIT III	CHARACTERISATION OF NANOMATERIALS	9
AFM, STM, SEM, TEM, XRD, ESCA, IR & Raman, UV-DRS, of nanomaterials for structural & chemical nature.		
UNIT IV	OTHER FEATURES OF NANO PARTICLES	9
Nanoparticle transport, aggregation & deposition. Energy applications-H ₂ storage.		
UNIT V	ENVIRONMENTAL APPLICATIONS	9
Gas sensors, microfluidics and lab on chip, catalytic and photocatalytic applications, Nonmaterials for ground water remediation, nanomaterials as adsorbents, membrane process.		

TOTAL : 45 PERIODS

REFERENCES

1. Environmental applications of nanomaterials-Synthesis, Sorbents and Sensors, edited by Glen E Fryxell and Guozhong Cao, worldscibooks, UK
2. Environmental nanotechnology, Mark Wisener, Jeo Yues Bolteru, 2007, McGraw Hill.
3. The Chemistry of Nanomaterials, Sysnthesis, Properties and applications. Edited by C.N.R.Rao. Muller, A.K.Cheetham Copyright 8 2004 WILEY-VCH Verlag GmbH & Co. KGaA, Weinheim
4. Handbook of Nanotechnology, Edi-Bharat Bhushan, Springer, 2004.

CL8092	ENVIRONMENTAL POLICIES AND LEGISLATION	L T P C
		3 0 0 3

UNIT I	INTRODUCTION	9
Indian Constitution and Environmental Protection – National Environmental policies – Precautionary Principle and Polluter Pays Principle – Concept of absolute liability – multilateral environmental agreements and Protocols – Montreal Protocol, Kyoto agreement, Rio declaration – Environmental Protection Act, Water (P&CP) Act, Air (P&CP) Act – Institutional framework (SPCB/CPCB/MoEF)		
UNIT II	WATER (P&CP) ACT, 1974	8
Power & functions of regulatory agencies - responsibilities of Occupier Provision relating to prevention and control Scheme of Consent to establish, Consent to operate – Conditions of the consents – Outlet – Legal sampling procedures, State Water Laboratory – Appellate Authority – Penalties for violation of consent conditions etc. Provisions for closure/directions in apprehended pollution situation.		
UNIT III	AIR (P&CP) ACT, 1981	8
Power & functions of regulatory agencies - responsibilities of Occupier Provision relating to prevention and control Scheme of Consent to establish, Consent to operate – Conditions of the consents – Outlet – Legal sampling procedures, State Air Laboratory – Appellate Authority – Penalties for violation of consent conditions etc. Provisions for closure/directions in apprehended pollution situation.		
UNIT IV	ENVIRONMENT (PROTECTION) ACT 1986	13
Genesis of the Act – delegation of powers – Role of Central Government - EIA Notification – Sitting of Industries – Coastal Zone Regulation - Responsibilities of local bodies mitigation scheme etc., for Municipal Solid Waste Management - Responsibilities of Pollution Control Boards under Hazardous Waste rules and that of occupier, authorisation – Biomedical waste rules – responsibilities of generators and role of Pollution Control Boards		

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UNIT V OTHER TOPICS**7**

Relevant Provisions of Indian Forest Act, Public Liability Insurance Act, CrPC, IPC - Public Interest Litigation - Writ petitions - Supreme Court Judgments in Landmark cases.

TOTAL : 45 PERIODS**REFERENCES**

1. CPCB, "Pollution Control acts, Rules and Notifications issued there under "Pollution Control Series – PCL/2/1992, Central Pollution Control Board, Delhi, 1997.
2. Shyam Divan and Armin Roseneranz "Environmental law and policy in India "Oxford University Press, New Delhi, 2001.
3. Gregerl.Megregor, "Environmental law and enforcement", Lewis Publishers, London. 1994.

CL8093**ENVIRONMENTAL REACTION ENGINEERING****L T P C
3 0 0 3****UNIT I****9**

Reaction engineering principles with applications to environmental systems, general reaction mechanisms, Rate Relationships: Concepts and Applications to Homogeneous Systems and Heterogeneous Systems with respect to chemical and biological reactions.

UNIT II**9**

Ideal systems modeling and design, reactor concepts, ideal reactors, reaction rate measurements, Hybrid system modeling and design, Sequencing batch reactor, Reactors in series and reactors with recycle.

UNIT III**9**

Non ideal system modeling and design, non ideal reactor behavior, RTD analysis, PFDR model.

UNIT IV**9**

Reactive interphase mass transfer, Fluid –solid surface reactions, Gas-liquid bulk phase reactions, adsorption in porous solids, Fluid solid processes and gas-liquid processes.

UNIT V**9**

Biological reaction engineering; biological kinetics; enzyme kinetics; Michaelis-Menten equation; simple microbial kinetics; structured kinetic models biological reaction engineering; basic bioreactor concepts; bioreactor modeling; bioreactor operation; batch operation; semicontinuous operation; fed batch operation; continuous operation, and its environmental applications.

TOTAL : 45 PERIODS**REFERENCES**

1. Weber, W.J. and Di Giano, F.A., Process Dynamics in Environmental Systems, John Wiley Sons Inc, 1996.
2. Dunn I.J, Elmar Heinzle, John Ingham, Přenosil J.E, 'Biological Reaction Engineering, Wiley inter science, 2005.
3. Martin A. A. and Robert P.H. Reaction Engineering for Pollution Prevention, Elsevier Science B.V., The Netherlands, 2000.

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UNIT I	9
Risk analysis introduction, quantitative risk assessment, rapid risk analysis – comprehensive risk analysis – identification, evaluation and control of risk	
UNIT II	9
Risk assessment – introduction and available methodologies, Risk assessment steps, Hazard identification, Hazard assessment (consequence analysis), probabilistic hazard assessment (Fault tree analysis)	
UNIT III	9
Overall risk contours for different failure scenarios – disaster management plan – emergency planning – onsite and offsite emergency planning, risk management ISO 14000, EMS models – case studies – marketing terminal, gas processing complex.	
UNIT IV	9
Safety measures design in process operations. Accidents modeling – release modeling, toxic release and dispersion modeling, fire and explosion modeling.	
UNIT V	9
Past accident analysis: Flux borough – Mexico – Bhopal analysis. Government policies to manage environmental risk	

TOTAL : 45 PERIODS

REFERENCES

1. Crowl, D.A and Louvar, J.F., Chemical process safety; Fundamentals with applications, prentice hall publication inc., 2002.
2. Khan, F.I and Abbasi, S.A., Risk assessment of chemical process industries; Emerging technologies, Discovery publishing house, New Delhi, 1999.
3. Houston, H.B., Process safety analysis, Gulf publishing company, 1997.

UNIT I	9
Significance of Environmental Chemistry for Wastewater Engineering- Basic concepts of cell biology, metabolism, energetic of bio chemical reactions, enzymes and their importance in aerobic and anaerobic microbiological reactions, specific importance of co-factors, transport of materials in the organisms	
UNIT II	9
Chemical equilibrium in gaseous and solutions, free energy change, entropy change of reactions in solutions,	
UNIT III	9
Basic concepts of electro chemistry, Debye-Huckel Theory, solubility of strong electrolytes, acids and bases, buffers, pH, interpretation of pH data. Colloids, osmosis, viscosity of colloidal suspension, Brownian movement and diffusion sedimentation, surface forces, electrical properties of surfaces	

UNIT IV **9**
Colloids, osmosis, viscosity of colloidal suspension, Brownian movement and diffusion sedimentation, surface forces, electrical properties of surfaces

UNIT V **9**
Sampling and characterization of water and wastewater by gravimetric, volumetric and colorimetric methods - Sampling and analysis of ambient air for SPM, SO₂, and Oxides of nitrogen - Good laboratory practice - Analytical quality control.

TOTAL : 45 PERIODS

REFERENCES

1. Sawyer C L, McCarty P L and Parkin G E, Chemistry for Environmental Engineering. McGraw Hill, 1995
2. Rajeshwar, K. and Ibanez, J. G., Environmental Electrochemistry Academic Press, 2008.
3. VanLoon G W and S.J. Duffy, Environmental Chemistry, Oxford university press, 2005

CL8096 **ENVIRONMENTAL SUSTAINABILITY** **L T P C**
3 0 0 3

UNIT I **9**
Valuing the Environment: Concepts, Valuing the Environment: Methods, Property Rights, Externalities, and Environmental Problems

UNIT II **9**
Sustainable Development: Defining the Concept, The Population Problem, Natural Resource Economics: An Overview, Energy, Water, Agriculture

UNIT III **9**
Biodiversity, Forest Habitat, Commercially Valuable Species, Stationary-Source Local Air Pollution, Acid Rain and Atmospheric Modification, Transportation

UNIT IV **9**
Water Pollution, Solid Waste and Recycling, Toxic Substances and Hazardous Wastes, Global Warming.

UNIT V **9**
Development, Poverty, and the Environment, Visions of the Future, Environmental economics and policy by Tom Tietenberg, Environmental Economics.

TOTAL : 45 PERIODS

REFERENCES

1. Andrew Hoffman, Competitive Environmental Strategy -A Guide for the Changing Business Landscape, Island Press.
2. Stephen Doven, Environment and Sustainability Policy : Creation, Implementation, Evaluation, The Federation Press, 2005.

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UNIT I	INTRODUCTION	5
The Fluidized state, Nature of hydrodynamic suspension, particle forces, species of Fluidization, Regimization of the fluidized state, operating models for fluidization systems, Applications of fluidization systems.		
UNIT II	HYDRODYNAMICS OF FLUIDIZATION SYSTEMS	12
General bed behaviour, pressure drop, Flow regimes, Incipient Fluidization, Pressure fluctuations, Phase Holdups, Measurements Techniques, Empirical Correlations for Solids holdup, liquid holdup and gas holdup. Flow models – generalized wake model, structural wake model and other important models.		
UNIT III	SOLID MIXING AND SEGREGATION	8
Phase juxtapositions operation shifts, Reversal points, Degree of segregation, Mixing Segregation equilibrium, Generalised fluidization of poly disperse systems, liquid phase Mixing and gas phase mixing.		
UNIT IV	HEAT AND MASS TRANSFER IN FLUIDIZATION SYSTEMS	12
Mass transfer – Gas Liquid mass transfer, Liquid Solid mass transfer and wall to bed mass transfer, Heat transfer – column wall – to – bed heat transfer, Immersed vertical cylinder to bed heat transfer, Immersed horizontal cylinder to bed heat transfer.		
UNIT V	MISCELLANEOUS SYSTEMS	8
Conical Fluidized bed, Moving bed, Slurry bubble columns, Turbulent bed contactor, Two phase and Three phase inverse fluidized bed, Draft tube systems, Semifluidized bed systems, Annular systems, Typical applications, Geldart's classification for power assessment, Powder characterization and modeling by bed collapsing.		

TOTAL : 45 PERIODS**REFERENCES**

1. Fan, L. S., "Gas- liquid Solid Fluidization Engineering", Butterworths, 1989,
2. Kwauk, M., "Fluidization - Idealized and Bubbleless, with applications", Science Press, 2009.
3. Kunii, D. and Levenspiel, O., "Fluidization Engineering", 2nd Edn., Butterworth-Heinemann, London, 1991.

PROGRESS THROUGH KNOWLEDGE

UNIT I		9
Overview of fuel cells: Low and high temperature fuel cells; Fuel cell thermodynamics - heat, work potentials, prediction of reversible voltage, fuel cell efficiency.		
UNIT II		9
Fuel cell reaction kinetics - electrode kinetics, overvoltage, Tafel equation, charge transfer reaction, exchange currents, electro catalysis - design, activation kinetics, Fuel cell charge and mass transport - flow field, transport in electrode and electrolyte.		

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UNIT III	9
Fuel cell characterization - in-situ and ex-situ characterization techniques, i-V curve, frequency response analysis; Fuel cell modelling and system integration: - 1D model – analytical solution and CFD models.	
UNIT IV	9
Balance of plant; Hydrogen production from renewable sources and storage; safety issues, cost expectation and life cycle analysis of fuel cells.	
UNIT V	9
Fuel cell power plants: fuel processor, fuel cell power section (fuel cell stack), power conditioner; automotive applications, portable applications	

TOTAL : 45 PERIODS

REFERENCES

1. O'Hayre, R.P.,S. Cha,W. Colella, F.B.Prinz, Fuel Cell Fundamentals,Wiley, NY (2006).
2. Bard,A. J. , L. R., Faulkner,Electrochemical Methods, Wiley, N.Y.(2004) Ref Book.
3. Basu,S.(Ed) Fuel Cell Science and Technology, Springer, N.Y.(2007).
4. Liu, H.,Principles of fuel cells, Taylor & Francis, N.Y. (2006).
5. Fuel cell technology handbook, edited by Gregor Hoogers, CRC Press 2003.

CL8099	FUNDAMENTALS OF NANOSCIENCE	L T P C 3 0 0 3
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UNIT I	INTRODUCTION	10
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Nanoscale Science and Technology- Implications for Physics, Chemistry, Biology and Engineering-Classifications of nano structured materials- nano particles quantum dots, nanowires-ultra-thin films-multilayered materials. Length Scales involved and effect on properties: Mechanical, Electronic, Optical, Magnetic and Thermal properties. Introduction to properties and motivation for study (qualitative only).

UNIT II	PREPARATION METHODS	10
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Bottom-up Synthesis-Top-down Approach: Precipitation, Mechanical Milling, Colloidal routes, Self-assembly, Vapour phase deposition, MOCVD, Sputtering, Evaporation, Molecular Beam Epitaxy, Atomic Layer Epitaxy, MOMBE.

UNIT III	PATTERNING AND LITHOGRAPHY FOR NANOSCALE DEVICES	5
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Introduction to optical/UV electron beam and X-ray Lithography systems and processes, Wet etching, dry (Plasma /reactive ion) etching, Etch resists-dip pen lithography.

UNIT IV	PREPARATION ENVIRONMENTS	10
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Clean rooms: specifications and design, air and water purity, requirements for particular processes, Vibration free environments: Services and facilities required. Working practices, sample cleaning, Chemical purification, chemical and biological contamination, Safety issues, flammable and toxic hazards, biohazards.

UNIT V	CHARECTERISATION TECHNIQUES	10
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X-ray diffraction technique, Scanning Electron Microscopy – environmental techniques, Transmission Electron Microscopy including high-resolution imaging, Surface Analysis techniques- AFM, SPM, STM, SNOM, ESCA, SIMS Nano indentation

TOTAL : 45 PERIODS

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TEXT BOOKS

1. A.S. Edelstein and R.C. Cammearata, eds., "Nanomaterials: Synthesis, Properties and Applications", Institute of Physics Publishing, Bristol and Philadelphia, 1996.
2. N John Dinardo, "Nanoscale charecterisation of surfaces & Interfaces", 2nd Edition, Weinheim Cambridge, Wiley-VCH, 2000.

REFERENCES

1. G Timp (Editor), "Nanotechnology", AIP press/Springer, 1999
2. Akhlesh Lakhtakia (Editor), "The Hand Book of Nano Technology, Nanometer Structure", Theory, Modeling and Simulations", Prentice-Hall of India (P) Ltd, New Delhi, 2007.

CL8100

GAS TRANSPORTATION

**L T P C
3 0 0 3**

UNIT I

9

Introduction, widespread use, the various types, the advantages and the special features of pipelines.

UNIT II

9

The fluid mechanics of various types of pipe flow including incompressible and compressible flows of Newtonian fluids, non-Newtonian fluids, flow of solid/liquid mixture (slurry), flow of solid/air mixture (pneumatic transport), and flow of capsules (capsule pipelines).

UNIT III

9

Various types of pipes (steel, concrete, PE, PVC, etc.), valves (gate, globe, ball, butterfly, etc.) and pressure regulators in pipelines. Blowers and compressors (for gases). Various kinds of flowmeters, sensors, pigs (scrapers) and automatic control systems used in pipelines.

UNIT IV

9

Various means to protect pipelines against freezing, abrasion and corrosion, such as cathodic protection, Planning, construction and operation of pipelines, including modern use of advanced technologies such as global positioning systems (GPS), directional drillings, automatic control using computers, and pipeline integrity monitoring such as leak detection.

UNIT V

9

Structural design of pipelines —load considerations and pipe deformation and failure. Economics of pipelines including life-cycle, Cost analysis and comparison of the cost-effectiveness of pipelines with alternative modes of transport such as truck or railroad. Legal, safety and environmental issues about pipelines.

TOTAL : 45 PERIODS

REFERENCES

1. Liu, H., R. L. Gandhi, M. R. Carstens and G. Klinzing, "Freight pipelines: current status and anticipated use,"(Report of American Society of Civil Engineers (ASCE) Task Committee on freight Pipelines), ASCE J. of Transportation Engr., vol. 124, no. 4, pp.300-310, Jul/Aug 1998.
2. Liu, H and T. Marrero, "Pipeline engineering research and education at universities in the United States," C.D. Proc. of Intl. Conf. on Engr. Education (ICEE-98), Rio de Janeiro Brazil, 15 pages, August 17-20, 1998.

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UNIT I **5**
Introduction – Invention and Creativity – Intellectual Property (IP) – Importance – Protection of IPR – Basic types of property (i). Movable Property ii. Immovable Property and iii. Intellectual Property.

UNIT II **10**
IP – Patents – Copyrights and related rights – Trade Marks and rights arising from Trademark registration – Definitions – Industrial Designs and Integrated circuits – Protection of Geographical Indications at national and International levels – Application Procedures..

UNIT III **10**
International convention relating to Intellectual Property – Establishment of WIPO – Mission and Activities – History – General Agreement on Trade and Tariff (GATT).

UNIT IV **10**
Indian Position Vs WTO and Strategies – Indian IPR legislations – commitments to WTO-Patent Ordinance and the Bill – Draft of a national Intellectual Property Policy – Present against unfair competition.

UNIT V **10**
Case Studies on – Patents (Basumati rice, turmeric, Neem, etc.) – Copyright and related rights – Trade Marks – Industrial design and Integrated circuits – Geographic indications – Protection against unfair competition.

TOTAL : 45 PERIODS

TEXT BOOK

1. Subbaram N.R. "Handbook of Indian Patent Law and Practice ", S. Viswanathan Printers and Publishers Pvt. Ltd., 1998.

REFERENCES

1. Eli Whitney, United States Patent Number: 72X, Cotton Gin, March 14, 1794.
2. Intellectual Property Today: Volume 8, No. 5, May 2001, [www.iptoday.com].
3. Using the Internet for non-patent prior art searches, Derwent IP Matters, July 2000.

PROGRESS THROUGH KNOWLEDGE

CL8105 MEMBRANE TECHNOLOGIES FOR WATER AND WASTEWATER TREATMENT

**L T P C
3 0 0 3**

UNIT I INTRODUCTION **10**
Solid Liquid separation systems-Filtration systems- Theory of Membrane separation – mass Transport Characteristics Cross Flow filtration-Membrane Filtration- Types and choice of membranes, porous, non porous, symmetric and assymmetric – Plate and Frame, spiral wound and hollow fibre membranes – Liquid Membranes

UNIT II MEMBRANE PROCESSES AND SYSTEMS **10**
Microfiltration – Ultrafiltration- Nano Filtration – Reverse Osmosis – Electro dialysis- Pervaporation -Membrane manufactures – Membrane Module/Element designs – Membrane System components – Design of Membrane systems - pump types and Pump selection – Plant operations – Economics of Membrane systems

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UNIT III	MEMBRANE BIOREACTORS	9
Introduction and Historical Perspective of MBRs, Biotreatment Fundamentals, Biomass Separation MBR Principles, Fouling and Fouling Control, MBR Design Principles, Design Assignment, Alternative MBR Configurations, Commercial Technologies, Case Studies		
UNIT IV	PRETREATMENT SYSTEMS	8
Membrane Fouling – Pretreatment methods and strategies – monitoring of Pretreatment – Langlier Index, Silt Density Index, Chemical cleaning, Biofoulant control		
UNIT V	CASE STUDIES	8
Case studies on the design of membrane based water and wastewater treatment systems – zero Liquid effluent discharge Plants		
		TOTAL : 45 PERIODS

REFERENCES

1. Water Environment Federation (WEF), Membrane Systems for Wastewater Treatment, McGraw-Hill, USA, 2005
2. Symon Jud, MBR Book – Principles and application of MBR in water and wastewater treatment, Elsevier, 2006
3. K. Yamamoto and Urase T, Membrane Technology in Environmental management, special issue, Water Science and technology, Vol.41, IWA Publishing, 2000
4. Jorgen Wagner, Membrane Filtration handbook, Practical Tips and Hints, Second Edition, Revision 2, Osmonics Inc., 2001
5. Mulder, M., Basic Principle of Membrane Technology, Kluwer Academic Publishers, 1996
6. Noble, R.D. and Stern, S.A., Membrane Separations Technology: Principles and Applications, Elsevier, 1995

CL8106	MULTICOMPONENT DISTILLATION	L T P C 3 0 0 3
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UNIT I THERMODYNAMIC PRINCIPLES 9
Fundamental Thermodynamic principles involved in the calculation of vapor – liquid equilibria and enthalpies of multi component mixtures – Use of multiple equation of state for the calculation of K values – Estimation of the fugacity coefficients for the vapor phase of polar gas mixtures – calculation of liquid – phase activity coefficients.

UNIT II THERMODYNAMIC PROPERTY EVALUATION 9
Fundamental principles involved in the separation of multi component mixtures – Determination of bubble-point and Dew Point Temperatures for multi component mixtures – equilibrium flash distillation calculations for multi component mixtures – separation of multi component mixtures at total reflux.

UNIT III MINIMUM REFLUX RATIO FOR MCD SYSTEM 9
General considerations in the design of columns – Column sequencing – Heuristics for column sequencing – Key components – Distributed components – Non-Distributed components – Adjacent keys. Definition of minimum reflux ratio – calculation of R_m for multi component distillation – Underwood method – Colburn method.

UNIT IV VARIOUS METHODS OF MCD COLUMN DESIGN 9
Theta method of convergence – Kb method and the constant composition method – Application of the Theta method to complex columns and to system of columns – Lewis Matheson method – Stage and reflux requirements – Short cut methods and Simplified graphical procedures.

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UNIT I	9
Introduction to upstream economics analysis, energy overview of India – Time value of money, cash flow analysis, capital budgeting techniques, general probability, elements of oil and gas project cash flows.	
UNIT II	9
Reserves classification methods, quantification, assessment of geoscience and reservoir engineering uncertainties – Assessment of reserves, production and demand in international market.	
UNIT III	9
Inflation and cost escalation, oil market and OPEC, share of non OPEC countries in oil production – International oil and gas pricing mechanism – Geopolitics.	
UNIT IV	9
Petroleum Fiscal system, classification and analysis – Reserves Auditing – Accounting systems for oil and gas.	
UNIT V	9
Project Economic Evaluation and petroleum economic models – Decision analysis – Valuation of petroleum properties.	

TOTAL : 45 PERIODS

REFERENCES

1. Abdel-Aal, H. K. Bakr, A. B. Al-Sahlawi. A : Petroleum Economics and Engineering, Dekrer Publication, 1992
2. Cronquist, C., Estimation and classification of Reserves of Crude oil, Natural Gas, and Condensate, SPE (2001)
3. Johnston, D, "International Exploration Economics, Risk, and Contract Analysis", Pennwell Books, 2003.
4. Seba R. D., "Economics of Worldwide Petroleum Production", OGCL Publications, USA, 1998.
5. Thompson R. S. and Wright J. D., "Oil Property Evaluation", 2nd Edition, Thompson-Wright Associates, 1985.

PROGRESS THROUGH KNOWLEDGE

UNIT I	9
FUNDAMENTALS OF PIPING ENGINEERING	
Definitions, Piping Components their introduction, applications. Piping MOC, Budget Codes and Standards, Fabrication and Installations of piping.	
UNIT II	9
PIPE HYDRAULICS AND SIZING	
Pipe sizing based on velocity and pressure drop consideration cost, least annual cost approach, pipe drawing basics, development of piping general arrangement drawing, dimensions and drawing of piping.	

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UNIT III PLOT PLAN 9

Development of plot plan for different types of fluid storage, equipment layout, process piping layout, utility piping layout. Stress analysis -Different types of stresses and its impact on piping, methods of calculation, dynamic analysis, flexibility analysis.

UNIT IV PIPING SUPPORT 9

Different types of support based on requirement and its calculation.

UNIT V INSTRUMENTATION 9

Final Control Elements; measuring devices, instrumentation symbols introduction to process flow diagram (PFD) and piping & instrumentation diagram (P&ID)

TOTAL : 45 PERIODS

TEXT BOOKS

1. Piping Handbook, 6 th edition, M.L. Nayyar, P.E., Mc Graw-Hill, Inc
2. Piping Design Handbook edited by Johan J McKetta, CRC Press, 1992.
3. Luyben, W. L., " Process Modeling Simulation and Control for Chemical Engineers, McGraw Hill, 1990.

**CL8110 POLLUTION ABATEMENT L T P C
3 0 0 3**

UNIT I 9

Man and environment, types of pollution, pollution controls aspects, industrial pollution, pollution monitoring and analysis of pollutants, Indian pollution regulations.

UNIT II 9

Water pollution- source of water pollution- measurement of quality- BOD- COD- colour and odor-PH- heavy metals-treatments etc (qualitatively). Industrial waste water treatment (qualitatively) and recycle.

UNIT III 9

Solid wastes- quantities and characterizations – industrial –hazardous waste- radioactive waste- simple treatments and disposal techniques (qualitatively treatment).

UNIT IV 9

Air pollution-types and sources of gaseous pollutants-particulate matter-hazardous air pollutants-global and atmospheric climatic change (Green house effect)-acid rain. Industrial exhaust –characterization and Methods of decreasing the pollutants content in exhaust gasses (qualitatively).

UNIT V 9

Noise pollution –sound level-measuring transient noise-acoustic environment-health effects of noise –noise control. Introduction to cosmic pollution.

TOTAL : 45 PERIODS

REFERENCES

1. Jeffrey Pierce J, Environmental pollution and control, Butterworth-Heinemann; 4th edn, 1997
2. Rao. C.S. Environmental Pollution Control Engineering, New age International Publishers, 2006.

Attested

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Anna University, Chennai-600 025.

UNIT I	GENERAL ASPECTS OF POLYMERS	9
Classification, mechanisms and methods of polymerization, properties-molecular weight, glass transition temperature, crystallinity, thermal, electrical and mechanical properties.		
UNIT II	APPLICATION ORIENTED POLYMERS	9
Resins-PVC-Silicon oil and resin, fibrous polymers-nylon 66, polyacrylonitrile, adhesives-epoxides, phenol formaldehyde, urea formaldehyde.		
UNIT III	ELASTOMERS	9
Natural rubber, styrene-butadiene, poly isopropene-neoprene, silicon rubber, thermoplastic elastomer.		
UNIT IV	PROCESSING OF POLYMERS	9
Processing additives, plasticizer, antiaging additives, surface and optical properties, modifiers, fire retardants, additives for rubber and elastomer, various molding techniques.		
UNIT V	PHYSICAL AND CHEMICAL TESTING OF PLASTICS	9
Mechanical properties, tensile strength and hardness, electrical properties, volume resistivity, dielectric strength, optical properties glass, light transmission and refractive index, chemical analysis-elemental and functional analysis.		

TOTAL : 45 PERIODS**REFERENCES**

1. Miles, D.C & Briston, J.H. Polymer Technology, Chemical publishing Co: Inc: NY: 1979
2. Maturine Morton, "Rubber Technology", 3rd Edition, Van Nostrand Re Inhold, NY: 1987
3. Masic, L. "Thermoplastics Materials Engineering", Applied science publishers Ltd, NY: 1986
4. Raymond E.Seymour, "Engineering Polymer Source Book", Mc Graw Hill

CL8112	PROCESS OPTIMIZATION	L T P C 3 0 0 3
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UNIT I	INTRODUCTION	5
Problem formulation, degree of freedom analysis, objective functions, constraints and feasible region, Types of optimization problem.		
UNIT II	LINEAR PROGRAMMING	10
Simplex method, Barrier method, sensitivity analysis, Examples.		
UNIT III	NONLINEAR UNCONSTRAINED OPTIMIZATION	10
Convex and concave functions unconstrained NLP, Newton's method Quasi-Newton's method, Examples.		
UNIT IV	CONSTRAINED OPTIMIZATION	10
Direct substitution, Quadratic programming, Penalty Barrier Augmented Lagrangian Methods.		

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UNIT V MULTI OBJECTIVE OPTIMIZATION**10**

Weighted Sum of Squares method, Epsilon constrain method, Goal attainment, Examples. Introduction to optimal control and dynamic optimization.

TOTAL : 45 PERIODS**REFERENCES**

1. Edgar, T. F., Himmelblau, D. M. and Ladson, L. S., "Optimization of Chemical Processes", 2nd Ed., McGraw Hill, New York, 2003.
2. Diwaker, U. W. "Introduction to Applied Optimization", Kluwer, 2003.
3. Joshi, M. C. and Moudgalya, K. M., "Optimization, Theory and Practice", Narosa, New Delhi, 2004.
4. Rao, S. S., Engineering Optimization: Theory and Practice, New Age Publishers, 2000

CL8113**PROJECT ENGINEERING OF PROCESS PLANTS****L T P C
3 0 0 3****UNIT I****9**

Project definition, Project Profile and standards, Feed back information (MIS), Evaluation and Modification, Selection, Criteria.

UNIT II**9**

Planning the process, Strategic and Managerial Planning, Organising the process planning, cost and costing, Cost Control systems, Economic Balancing, Network Planning, Methods (PERT/CPM), Engineering Flow Diagrams, Cost requirements, Analysis and Estimation of Process Feasibilities (Technical/Economical) Analysis, Cost – Benefit Ratio Analysis, Project Budgeting, Capital Requirements, capital Market, Cash Flow Analysis, Break even strategies.

UNIT III**9**

Plant Engineering Management, Objectives, Programme, Control, Plant Location and Site Selection, Layout diagrams, Selection and procurement of equipment and machineries, Installation, Recommission, Commissioning and performance appraisal, Strategies choice and Influence, Product planning and development, Provision and maintenance of service facilities.

UNIT IV**9**

Process safety, Materials safety and Handling regulations, Safety in equipment and machinery operations, Design considerations of safety organization and control, Pollution, Pollution control and Abatement, Industrial Safety Standard Analysis.

UNIT V**9**

Government regulations on procurement of raw materials and its allocation. Export – Import regulations, Pricing policy, Industrial licensing procedure, Excise and other commercial taxes, Policies on depreciation and corporate tax, Labour laws, Social welfare legal measurements, Factory act, Regulations of Pollution Control Board.

TOTAL : 45 PERIODS**REFERENCES**

1. Cheremisinoff, N. P., Practical Guide to Industrial Safety: Methods for Process Safety Professionals, CRC Press, 2001
2. Couper, J. R., Process Engineering Economics, CRC Press, 2003.

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UNIT I **9**
General: Risk types, Completion, Permitting, Resource, Operating, Environmental, Manageable, Insurable, Risk Causes, Risk Analysis types and causes.

UNIT II **9**
Techniques: General, Risk adjusted discounted rate method, Certainty Equivalent Coefficient method, Quantitative Sensitivity analysis, Probability distribution, Coefficient of variation method, Simulation method, Crude Procedures, Payback period, Expected monetary value method, Refined procedures, Shackle approach, Hiller's model, Hertz model, Goal programming.

UNIT III **9**
Risk Management: Emergency relief Systems, Diers program, Bench scale experiments, Design of emergency relief systems, Internal emergency planning, Risk management plan, mandatory technology option analysis, Risk management alternatives, risk management tools, risk management plans, Risk index method, Dowfire and explosion method, Mond index Method.

UNIT IV **9**
Risk Assurance and Assessment: Property Insurance, Transport insurance, Liability insurance, Pecunious insurance, Risk Assessment, Scope Canvey study, Rijimond pilot study, Low Probability high consequence events. Fault tree analysis, Event tree analysis, Zero Infinity dilemma.

UNIT V **9**
Risk Analysis in Chemical Industries: Handling and storage of Chemicals, Process plants, Personnel protection equipments. Environmental risk analysis, International environmental management system, Corporate management system, Environmental risk assessment, Total quality management, Paradigms and its convergence.

TOTAL : 45 PERIODS

REFERENCES

1. Srivastav, S., "Industrial Maintenance Management", Sultan Chand & Co., 1998.
2. Rao, P. C. K., "Project Management and Control", Sultan Chand & Co., Ltd., 1996
3. Sincero, A. P. and Sincero, G. A., "Environmental Engineering – A Design Approach", Prentice Hall of India, 1996.
4. Pandya, C. G., "Risks in Chemical Units", Oxford and IBH Publishers, 1992.
5. Fawcett, H. H., "Safety and Accident Prevention in Chemical Operations by John Wiley & Sons, 1982.
6. Kind, R. W., "Industrial Hazard and Safety Handbook" Butterworth, 1982.
7. Steiner, H. M., "Engineering Economic Principles", McGraw Hill Book Co., New York, 1996.

UNIT I **9**
Conventional and modern concepts of safety, Basic Principles and concepts in hazard identification, Chemical hazards, Process and operation hazard, Hazards from utilities like air, water, steam etc., Occupational health hazards, Hazard and operability Studies, Safety Audits.

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UNIT II	9
Past Accident Analysis, Consequence Analysis of fire, gas/vapour, Dispersions and explosion, Vulnerability models, Fault and Event Tree Analysis.	
UNIT III	9
Safety in plant design and layout. Risk Assessment.	
UNIT IV	9
Safety measures in handling and storage of chemicals, Process plant, personnel Protection, First Aid.	
UNIT V	9
Disaster mitigation, Emergency Preparedness plans.	

TOTAL : 45 PERIODS

REFERENCES

1. Well, G.S Safety Process Plants Design, George Godwin Ltd., London, John Wiley and Sons, New York, 1980.
2. Safety in Chemical and Petrochemical Industries, Report of the Inter Ministry Group, Dept. of Chemicals and Petrochemicals, Govt. of India, ICMA Publications. 1986.
3. Major Hazard Control, Manual by International Labour Organization, Geneva, 1990.
4. Frank P.Less, Loss Prevention in Process Industries, Vol. I and Vol II Butterworth, London, 1980.
5. Marshal, V.C Major Chemical Hazards, Ellis Harwood Ltd. Chichester, U.K. 1987.
6. Guidelines for Chemical Process Quantitative Risk Analysis, Published by Centre for Chemical Process Safety of the AICh.E., New York, USA. 1989.
7. Raghavan, K.V and A.A Khan, Methodologies in Hazard Identification and Risk Assessment, Manual by CLRI., Dec, 1990.
8. R.K.Sinnott, Coulson & Richardson's Chemical Engineering, Vol.6 Butlerworth – Heinmann. Oxford, 1996.
9. Coulson J.M and Richardson J.F., Chemical Engineering, Vol. 1 (Chaper 4) Asian Book House Pvt. Ltd., New Delhi. 1998.

CL8117	SOIL POLLUTION ENGINEERING	L T P C 3 0 0 3
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UNIT I	PHYSICS AND CHEMISTRY OF SOIL	8
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Soil formation – composition – soil fabric – mass-volume relationship – Index properties and soil classification – hydraulic and consolidation characteristics – Chemical properties – soil pH – Surface charge and point of zero charge – Anion and Cation exchange capacity of clays– Specific surface area- bonding in clays-soil pollution-factors governing soil-pollutant interaction.

UNIT II	INORGANIC AND ORGANIC GEOCHEMISTRY	9
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Inorganic geochemistry – Metal contamination – Distribution of metals in soils – Geochemical processes controlling the distribution of metals in soils – Chemical analysis of metal in soil – Organic geochemistry – Organic contamination – Distribution of NAPLs in soils – Process controlling the distribution of NAPLs in soil – Chemical analysis of NAPLs in soils.

UNIT III	CONTAMINANT FATE AND TRANSPORT IN SOIL	9
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Transport processes – advection – diffusion – dispersion – chemical mass transfer processes – sorption and desorption – precipitation and dissolution – oxidation and reduction – acid base reaction – complexation – ion exchange – volatilization – hydrolysis – biological process-microbial transformation of heavy metals.

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UNIT IV GROUND IMPROVEMENT TECHNIQUES IN WASTE MANAGEMENT**9**

Role of Ground Improvement-Drainage and Ground Water Lowering-Electro osmotic Methods-Diaphragm walls-Thermal and Freezing methods - Insitu Densification - Deep Compaction -Dynamic Compaction -Blasting Sand piles pre-loading with sand drains-Stone Columns Lime piles- Earth reinforcement -rock bolts Cables and guniting Geotextiles as reinforcement Filtration. Drainage and Erosion control.

UNIT V SOIL REMEDIATION TECHNOLOGIES**10**

Contaminated site characterization – Containment – Soil vapour extraction - Soil washing – Solidification and Stabilization – Electro-kinetic remediation – Thermal desorption – Vitrification – In-situ and Ex-situ Bioremediation – Phytoremediation – Soil fracturing – Biostimulation – Bioaugmentation –Chemical oxidation and reduction.

TOTAL : 45 PERIODS**REFERENCES**

1. Calvin Rose, An Introduction to the Environmental Physics of Soil, Water and Water Sheds, Cambridge University Press, 2004.
2. Paul Nathanail C. and Paul Bardos R., Reclamation of Contaminated Land, John Wiley & Sons Limited, 2004.
3. Hari D. Sharma and Krishna R. Reddy, Geo-Environmental Engineering : Site Remediation, Water Contaminant and Emerging Water Management Technologies, John Wiley & Sons Limited, 2004.
4. Marcel Vander Perk, Soil and Water Contamination from Molecular to Catchment Scale, Taylor & Francis, 2006.
5. William J. Deutsch, Groundwater Geochemistry: Fundamentals and Applications to Contamination, Lewis Publishers, 1997.

CL8118**SOLVENT EXTRACTION****L T P C
3 0 0 3****UNIT I EQUILIBRIUM IN LIQUID-LIQUID SYSTEM****12**

Binary and ternary liquid equilibria, Tie-lines, Critical solution temperature, Tie line correlations ,Contour/prism diagrams, Binary / Ternary prediction methods of activity coefficient, Theory and Prediction of diffusivity in liquids, Theory of inter phase mass transport, Estimation and prediction of mass transport coefficients.

UNIT II DIFFERENTIAL / STAGE-WISE EQUILIBRIUM CONTACT OPERATIONS**9**

Equilibrium stage-wise contact, Single and multiple contacts with co-current and counter current flow of phases for immiscible and partially miscible solvent phases , Calculation methods, Fractional extraction with reflux of raffinate and extract. Differential contact, HETS, NETS, HTU, NTU concepts and Estimation of these parameters, Mass transfer efficiency, Axial mixing and Residence time distribution in extractors and their estimation.

UNIT III DISPERSION AND COALESCENCE IN EXTRACTORS**12**

Characteristics of dispersion involving single and multiple nozzle distributors, Drop size and formation and coalescence, Mean drop size at dispersion and their settling velocities/relative characteristics velocities. Effect of drop oscillation ,wobbling and Internal circulation, Effect of surface active agents, Prediction of drop size and characteristics velocity in spray , packed and mechanically agitated contactors as in RDC, pulsed columns, solute transfer effects on drop dynamics.

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UNIT IV DESIGN OF LIQUID EXTRACTION COLUMNS 12
Design of extractor height and diameter, Prediction of flow capacities in terms of flooding rates, Regime of operating envelopes, Hydrodynamic design variables such as hold up, characteristic velocities, pressure drop, Effect of direction of solute transfer on these variables and their prediction methods, Correction of mass transfer data, Axial mixing correction for column height, Interfacial area estimations, using slow, fast and instantaneous reactions and their application with models for mass transfer coefficients.

TOTAL : 45 PERIODS

REFERENCES

1. Laddha, G. S. and Degaleesan, T. E., "Transport Phenomena in Liquid Extraction", Tata McGraw Hill, New Delhi, 1976.
2. Hanson, C., Baird, M. H. I. and Lo, T. C., "Hand Book of Solvent Extraction", Wiley – International, New York, 1983.
3. Hanson, C., "Recent Advances in Liquid Extraction", Pergamon Press, London, 1972.
4. Treybal, R. E., "Liquid Extraction", McGraw Hill, New York, 1963.

**CL8119 SUPPLY CHAIN MANAGEMENT L T P C
3 0 0 3**

UNIT I INTRODUCTION 6
Definition of Logistics and SCM: Evolution, Scope, Importance & Decision Phases – Drivers of SC Performance and Obstacles.

UNIT II LOGISTICS MANAGEMENT 10
Factors – Modes of Transportation - Design options for Transportation Networks-Routing and Scheduling – Inbound and outbound logistics- Reverse Logistics – 3PL- Integrated Logistics Concepts- Integrated Logistics Model – Activities - Measuring logistics cost and performance – Warehouse Management - Case Analysis.

UNIT III SUPPLY CHAIN NETWORK DESIGN 10
Distribution in Supply Chain – Factors in Distribution network design – Design options- Network Design in Supply Chain – Framework for network Decisions - Managing cycle inventory and safety.

UNIT IV SOURCING, AND PRICING IN SUPPLY CHAIN 9
Supplier selection and Contracts - Design collaboration – Procurement process. Revenue management in supply chain.

UNIT V COORDINATION AND TECHNOLOGY IN SUPPLY CHAIN 10
Supply chain coordination - Bullwhip effect – Effect of lack of co-ordination and obstacles – IT and SCM - supply chain IT frame work. E Business & SCM. Metrics for SC performance – Case Analysis.

TOTAL : 45 PERIODS

REFERENCES

1. Supply Chain Management, Strategy, Planning, and operation – Sunil Chopra and Peter Meindl- PHI, Second edition, 2007.
2. Logistics, David J. Bloomberg, Stephen Lemay and Joe B. Hanna, PHI 2002.
3. Logistics and Supply Chain Management – Strategies for Reducing Cost and Improving Service. Martin Christopher, Pearson Education Asia, Second Edition.
4. Modeling the supply chain, Jeremy F. Shapiro, Thomson Duxbury, 2002.
5. Handbook of Supply chain management, James B. Ayers, St. Lucie Press, 2000.

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UNIT I CONCEPTS OF TQM 5
Philosophy of TQM, Customer focus, organization, top management commitment, team work, quality philosophies of Deming, Crosby and Muller.

UNIT II TQM PROCESS 12
QC Tools, Problem solving methodologies, new management tools, work habits, quality circles, bench marking, strategic quality planning.

UNIT III TQM SYSTEMS 8
Quality policy deployment, quality function deployment, Standardization, designing for quality, manufacturing for quality.

UNIT IV QUALITY SYSTEM 10
Need for ISO 9000 system, Advantages, clauses of ISO 9000, Implementation of ISO 9000, quality costs, quality, auditing, case studies.

UNIT V IMPLEMENTATION OF TQM 10
Steps, KAIZEN, 5s, JIT, POKAYOKE, Taguchi methods, case studies.

TOTAL : 45 PERIODS

REFERENCES

1. Rose J. E., "Total quality Management", Kogan Page Ltd, 1999.
2. Bank, J., "The essence of Total Quality Management", Prentice Hall of India, 1993.
3. Bonds, G., "Beyond Total Quality Management", McGraw Hill, 1994.
4. Osada, T., "The 5S's, The Asian Productivity Organisation", 1991.

**CL8121 WASTE MANAGEMENT AND ENERGY RECOVERY L T P C
3 0 0 3**

UNIT I SOLID WASTE – CHARACTERISTICS AND PERSPECTIVES 6
Definition - types – sources – generation and estimation. Properties: physical, chemical and biological – regulation

UNIT II COLLECTION, TRANSPORTATION AND PROCESSING TECHNIQUES 8
Onsite handling, storage and processing – types of waste collection mechanisms - transfer Stations : types and location – manual component separation - volume reduction : mechanical, thermal – separation : mechanical, magnetic electro mechanical

UNIT III ENERGY GENERATION TECHNIQUES 16
Basics, types, working and typical conversion efficiencies of composting – anaerobic digestion – RDF – combustion – incineration – gasification – pyrolysis

UNIT IV HAZARDOUS WASTE MANAGEMENT 8
Hazardous waste – definition - potential sources - waste sources by industry – impacts – waste control methods – transportation regulations - risk assessment - remediation technologies – Private public patnership – Government initiatives.

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UNIT V ULTIMATE DISPOSAL**7**

Landfill – classification – site selection parameters – design aspects – Leachate control – environmental monitoring system for Land Fill Gases.

TOTAL : 45 PERIODS**TEXT BOOKS**

1. Tchobanoglous, Theisen and Vigil, Integrated Solid Waste Management, 2d Ed. McGraw-Hill, New York, 1993.
2. Howard S. Peavyetal, Environmental Engineering, McGraw Hill International Edition, 1985

REFERENCES

1. LaGrega, M., et al., Hazardous Waste Management, McGraw-Hill, c. 1200 pp., 2nd ed., 2001.
2. Stanley E. Manahan. Hazardous Waste Chemistry, Toxicology and Treatment, Lewis Publishers, Chelsea, Michigan, 1990
3. Parker, Colin and Roberts, Energy from Waste – An Evaluation of Conversion Technologies, Elsevier Applied Science, London, 1985.
4. ManojDatta, Waste Disposal in Engineered Landfills, Narosa Publishing House, 1997.

CL8122**WASTE WATER ENGINEERING****L T P C
3 0 0 3****UNIT I INTRODUCTION****10**

Industrial scenario - Uses of Water by industry - Sources and types of industrial wastewater – Industrial wastewater disposal and environmental impacts - Reasons for treatment of industrial wastewater – Regulatory requirements - Industrial waste survey - Industrial wastewater generation rates, characterization and variables - Population equivalent - Toxicity of industrial effluents and Bioassay tests - Preventing and minimizing wastes at the source - Individual and Common Effluent Treatment Plants - Joint treatment of industrial wastewater.

UNIT II INDUSTRIAL WASTEWATER TREATMENT**10**

Equalisation - Neutralisation - Oil separation - Flotation - Precipitation - Heavy metal Removal – Refractory organics separation by adsorption - Aerobic and anaerobic biological treatment - Sequencing batch reactors – High Rate reactors

UNIT III ADVANCED WASTEWATER TREATMENT AND REUSE**8**

Chemical oxidation - Ozonation - Photocatalysis - Wet Air Oxidation - Evaporation - Ion Exchange – Membrane Technologies - Nutrient removal - Land Treatment.

UNIT IV RESIDUALS MANAGEMENT**5**

Residuals of industrial wastewater treatment - Quantification and characteristics of Sludge -Thickening, digestion, conditioning, dewatering and disposal of sludge - Management of RO rejects.

UNIT V CASE STUDIES**12**

Industrial manufacturing process description, wastewater characteristics and waste treatment flow sheet for Textiles - Tanneries - Pulp and paper - metal finishing - Petroleum Refining - Chemical industries - Sugar and Distilleries -Dairy - Iron and steel - fertilizers - Industrial clusters and Industrial Estates.

TOTAL : 45 PERIODS

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REFERENCES

1. Eckenfelder, W. W., "Industrial Water Pollution Control", Mc-Graw Hill, 1999.
2. Arceivala, S. J., "Wastewater Treatment for Pollution Control", Tata McGraw Hill, 1998.
3. "Pollution Prevention and Abatement Handbook – Towards Cleaner Production ", World Bank and UNEP, Washington, 1998.
4. Nelson Leonard Nemerow, Industrial waste treatment - Contemporary practice and vision for the future. Elsevier, Singapore 2007.

EY8077

HYDROGEN AND FUEL CELLS

L T P C
3 0 0 3

UNIT I HYDROGEN – BASICS AND PRODUCTION TECHNIQUES 9

Hydrogen – physical and chemical properties, salient characteristics. Production of hydrogen – steam reforming – water electrolysis – gasification and woody biomass conversion – biological hydrogen production – photo dissociation – direct thermal or catalytic splitting of water.

UNIT II HYDROGEN STORAGE AND APPLICATIONS 9

Hydrogen storage options – compressed gas – liquid hydrogen – Hydride – chemical Storage – comparisons. Hydrogen transmission systems. Applications of Hydrogen.

UNIT III FUEL CELLS 9

History – principle – working – thermodynamics and kinetics of fuel cell process – performance evaluation of fuel cell – comparison on battery Vs fuel cell

UNIT IV FUEL CELL – TYPES 9

Types of fuel cells – AFC, PAFC, SOFC, MCFC, DMFC, PEMFC – relative merits and demerits

UNIT V APPLICATION OF FUEL CELL AND ECONOMICS 9

Fuel cell usage for domestic power systems, large scale power generation, Automobile, Space. Economic and environmental analysis on usage of Hydrogen and Fuel cell. Future trends in fuel cells.

TOTAL : 45 PERIODS

TEXT BOOKS

1. Rebecca L. and Busby, Hydrogen and Fuel Cells: A Comprehensive Guide, Penn Well Corporation, Oklahoma (2005)
2. Bent Sorensen (Sørensen), Hydrogen and Fuel Cells: Emerging Technologies and Applications, Elsevier, UK (2005)

REFERENCES

1. Kordesch, K and G.Simader, Fuel Cell and Their Applications, Wiley-Vch, Germany (1996).
2. Hart, A.B and G.J.Womack, Fuel Cells: Theory and Application, Prentice Hall, NewYork Ltd., London (1989)
3. Jeremy Rifkin, The Hydrogen Economy, Penguin Group, USA (2002).
4. Viswanathan, B and M AuliceScibioh, Fuel Cells – Principles and Applications, Universities Press (2006)

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UNIT I MATHEMATICAL PROGRAMMING**12**

Introduction, Linear Programming, Solution by simplex method, Duality, Sensitivity analysis, Dual simplex method, Integer Programming, Branch and bound method, Geometric programming and its application.

UNIT II DYNAMIC PROGRAMMING**10**

Elements of DP models, Bellman's optimality criteria, Recursion formula, Solution of multistage decision problem by DP method. Application is Heat Exchange Extraction systems.

UNIT III PERT, CPM and GERT**9**

Network representation of projects, Critical path calculation, construction of the time-chart and resource leveling, Probability and cost consideration in project scheduling, Project control. Graphical Evaluation and Review Techniques.

UNIT IV ELEMENTS OF QUEUING THEORY**7**

Basic elements of the Queuing model, M/M/1 and M/M/C Queues.

UNIT V ELEMENTS OF RELIABILITY THEORY**7**

General failure distribution, for components, Exponential failure distributions, General model, Maintained and Non-maintained systems, Safety Analysis.

TOTAL : 45 PERIODS**REFERENCES**

1. Carter, M. W. and Price, C. C., Operations Research: A Practical Introduction Contributor, CRC Press, 2001.
2. Edgar, T. F., Himmelblau, D. M. and Ladson, L. S., "Optimization of Chemical Processes", 2nd Ed., McGraw Hill, New York, 2003.
3. Hillier, F. S., and Lieberman, G. J., Introduction to Operations Research, McGraw-Hill, 2005
4. Taha, H. A., "Operations Research, An introduction", 6th Ed., Prentice Hall of India, New Delhi, 2006.

PROGRESS THROUGH KNOWLEDGE

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